TUFF BITS FOR A TUFF MOTHER.

PRODUCT CATALOG + RESOURCE GUIDE 2018-19

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THE HDD TOOLING EXPERTS

NEW TOOLS YOU NEED TO KNOW ABOUT

Eagle Claw SD



The best selling hard soil bit just got Super Duper!

Pitbull Housing + Blades page 16

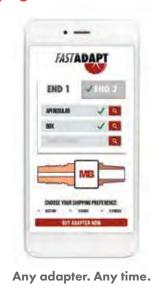


Leave no bit behind.

Housings For Digitrak[®] Transmitters with Ditch Witch[®] Bolt Patterns page 20



FastAdapt Same Day Custom Adapters page 60



Red Diamond Blade
page 23



100% carbide coverage.





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OUR STORY

Over 70 years of groundbreaking drilling solutions...and still going strong.

1946

Machinist, welder and innovator Fred Melsheimer launches Melfred Welding & Manufacturing, designing and creating tools for the first horizontal directional drilling system.

1950s

Fred's two sons, Ted and Dick Melsheimer, come to work at the company after school. They design the DynaMole, a self-propelled boring machine that could bore and pull in 1500+ feet of gas pipe/day.

1970s

Ted Melsheimer invents the successful line of Mustang pipe squeeze off tools. Fred's son-in-law, mechanic and sales expert Larry Coots, lays the groundwork for a changing industry by getting these innovative tools into drillers' hands.

1980s

Dick Melsheimer launches Borzall Equipment, producing bits, reamers and other drill parts that last longer and stand up to tougher conditions. Borzall Equipment redesigns the DynaMole for even better daily production of utility installations. Melfred Welding joins forces with Borzall Equipment to create Melfred Borzall, Inc.

1990s

Melfred Borzall develops, demonstrates and sells the world's first commercially available horizontal directional drilling system, the Sure Shot. Melfred Borzall opens up opportunities for U.S. and international expansion, ultimately spanning five continents.

Today

In 2016, we celebrated our 70th anniversary. Our mission remains unchanged: to enable a more efficient, cost-effective means of installing utilities underground so utility contractors can be as productive and profitable as possible.

Proud to Be Green

We don't just protect drillers, we protect the Earth. Our superior quality tools are designed and manufactured in a spotless, environmentally-friendly facility.

Solar panels in our Santa Maria plant

75%

Of our energy derived from solar 50%

Cut in energy use from installing skylights & T5 fluorescents Charging stations for company electric cars



WHY MELFRED BORZALL?

HDD tooling solutions from the company that laid the foundation for horizontal drilling.



Constant Innovation

Our expert team is relentless about engineering ground-breaking tools, improving materials selection, creating a smoother sales processes, and delivering more personalized & attentive customer service.



Custom Solutions

Whether your job requires a modification to a tool we have in our inventory, or you need us to develop an entirely new solution, we can design it, manufacture it and get it to you fast–every time.



Quality Control

We personally inspect each tool during every stage of the manufacturing process. Tools that don't make the cut (there aren't many, by the way) are scrapped before they leave the factory floor.



State-of-the-Art Facility

No rusty production warehouses for us. We engineer and manufacture all our products in a spotless, modern facility, using state-of-the-art computerized machining stations that we maintain using lean methodology.



Rapid Shipping

When you need a new tool, we know the clock is ticking. We double-check every order before shipping and pack every product in sturdy foam & shrink wrap, designed specifically to handle the weight and non-standard shapes of our tools.



Lasting Relationships

We care what happens to our products after they leave our plant. Every tool we ship is more than an orderit's a new relationship. We pay attention to details, double-check our work and listen to our customers.



CUSTOMER SERVICE

Drilling is tough enough. Working with your HDD tooling supplier shouldn't be.



Expert Recommendations

Our expert HDD tooling team understands soils and rock variations, HDD tooling compatibility, and logistical issues that can challenge your job. We'll provide insight and recommendations to make your job more efficient, more effective and more profitable.



Helpful Distributors

Every Melfred Borzall distributor knows HDD drilling inside and out. Better yet, your local distributor understands the ground conditions you're dealing with because they are close by. Your distributor can advise on the right tools for the project and have stock on hand for a quick solution to your HDD challenges.



Extensive Reach

When you're at a remote job site, you can't halt production to go pick up tools. Our distributors can get you the right tool for the job in every single US state and 10 key international locations.



Same Day Shipping

Our strategic partnerships with air freight and ground transportation companies ensure the products you order arrive when you need them, at the lowest possible cost. All stock items ship the same day.



100% Satisfaction Guarantee

We offer the best money-back guarantee in the industry. If you're not satisfied with your purchase, give us a call and we'll make things right. Otherwise, we'll issue a full refund for all merchandise returned within 30 days of delivery.







1

YOUR UNDERGROUND SUPERSTORE

DRILL RODS	LOCATORS
BITS & BLADES	ACCESSORIES
BACKREAMERS	PULLING SWIVELS
DIRECTIONAL HEADS	DUCT PULLING DEVICES

FASTBACK[®] SYSTEM

Ream and pullback without ever taking off the bit. Save time, increase productivity, save money.

FastBack Patent #9,719,344 B2



"Borzall's new FastBack system has been a real timesaver for us. We've been doing a lot of fiber installs recently and most of them are in tight areas. The ease in attaching tools right in the pit and pulling product in one shot is a great timesaver. We couldn't be happier with this new product and the increase in production."



Scan for more info

Transmitter Housings & Locators

Bits & Blades Mu

Rock Tools & Mud Motors

Reamers

Quick-Disconnects & Collars

Swivels

Pullers

Drive Chucks & Sub-Savers

Adapters

Parts & Accessories

REAM A HOLE UP TO 12" WITHOUT EVER TAKING THE DRILL HEAD OFF.

Our goal is to increase your production. That's what it's about in this biz and with our patented FastBack[®] pullback attachments, you can do just that. Whether you are using an Eagle Claw for shale, or just a good 'ol "duck bill", we have an attachment to make it fast and easy for direct pullbacks and to enlarge the hole — all without ever taking off your drill head.

FastBack[®] Adapters Featuring MudBoost pg. 12

Replaceable adapters and dual MudBoost ports to maximize fluid flow

FastReam[®] Cutter Blocks

Enlarge the hole to 12"

FastReam[®] Housings

Featuring chunky carbide wear protection

FASTREAM® CUTTER BLOCKS

Ream without ever taking off the drill head.

Fastream Cutter Blocks						
Housing Diameter	Cutting Diameter	Part Number				
2.5"	4.5"	FR-250-EX-45				
2.5"	6"	FR-250-TE-47-60				
2.5"	8"	FR-250-TE-47-80				
2.5"	10"	FR-250-TE-57-10				
2.75"	6"	FR-275-TE-47-60				
2.75"	8"	FR-275-TE-47-80				
2.75"	10"	FR-275-TE-57-10				
2.75"	12"	FR-275-TE-80-12				
3.25"	6"	FR-325-EX-35-60				
3.25"	8"	FR-325-TE-57-80				
3.25"	10"	FR-325-TE-57-10				
3.25"	12"	FR-325-TE-80-12				

FastReam[®] cutter blocks designed after our best selling reamer, the Tornado. Assortment of sizes available to enlarge hole up to 12"





FastBack® Pullback

Attachments pg. 12 - 13

FASTREAM® HOUSINGS

Open your hole up to 12" without ever taking off the housing. Patent #9,719,344 B2

Precision-machined flats for securely attaching FastReam[®] cutter blocks

Robotically-applied carbide hardfacing increases housing life up to 50%

FastReam Bolt-On Housing Using DigiTrak® for Vermeer® Drills								
Drill Rig Thrust	Thrust Diameter Rear Thread Bolt Pattern				FastReam Cutter Blocks Part #			
Drin Rig Thrust	Diameter	Rear Thread	DOIL Pattern	Housing Part #	6" Cut	8" Cut	10" Cut	12" Cut
6,000 to 10,000 lb.	2.5"	2" IF Box	6-bolt, 1⁄2"	3625-HT3-13-FR	FR-250-TE-47-60	FR-250-TE-47-80	FR-250-TE-57-10	
10,000 to 20,000 lb.	2.75"	2" IF Box	6-bolt, 1/2"	3627-HT3-13-FR	FR-275-TE-47-60	FR-275-TE-47-80	FR-275-TE-57-10	FR-275-TE-80-12
20,000 to 40,000 lb.	3.25"	2.375" Reg Box	6-bolt, 1⁄2"	3632-HT3-13-FR	FR-325-EX-35-60	FR-325-TE-57-80	FR-325-TE-57-10	FR-325-TE-80-12
		FastRea	m Bolt-On Hou	sing Using Subsite®	Beacons for Ditch	Witch [®] Drills		
Duill Die Throat	Diamatan	Deer Thread	Dalk Datkana			FastReam Cut	ter Blocks Part #	
Drill Rig Thrust	Diameter	Rear Thread	Bolt Pattern	Housing Part #	6" Cut	8" Cut	10" Cut	12" Cut
6,000 to 20,000 lb.	2.75"	2" IF Box	5-bolt, 12mm	3927-HD3-14-FR	FR-275-TE-47-60	FR-275-TE-47-80	FR-275-TE-57-10	FR-275-TE-80-12
20,000 to 30,000 lb.	3.25"	2.375" Reg Box	6-bolt, 16mm	3932-HD3-15-FR	FR-325-EX-35-60	FR-325-TE-57-80	FR-325-TE-57-10	FR-325-TE-80-12

FastReam Thread-On Housing Using DigiTrak® for Vermeer® Drills								
Drill Dig Thrust	ill Rig Thrust Diameter Rear Thread B				FastReam Cutter Blocks Part #			
Drill Rig Thrust	Diameter	Rear Thread	Dit Tilreau	Bit Thread Housing Part # 6	6" Cut	8" Cut	10" Cut	12" Cut
6,000 to 10,000 lb.	2.5"	2" IF Box	2" IF Box	3625-HT3-FR	FR-250-TE-47-60	FR-250-TE-47-80	FR-250-TE-57-10	
10,000 to 20,000 lb.	2.75"	2" IF Box	2" IF Box	3627-HT3-FR	FR-275-TE-47-60	FR-275-TE-47-80	FR-275-TE-57-10	FR-275-TE-80-12
20,000 to 40,000 lb.	3.25"	2.375" Reg Box	2.375" Reg Box	3632-HT3-FR	FR-325-EX-35-60	FR-325-TE-57-80	FR-325-TE-57-10	FR-325-TE-80-12
		FastReam	n Thread-On Hou	using Using Subsite	[®] Beacons for Ditch	ı Witch® Drills		
D. 11 D'. Th	D '	D	D'1 Th		FastReam Cutter Blocks Part #			
Drill Rig Thrust	Diameter	Rear Thread	Bit Thread	Housing Part #	6" Cut	8" Cut	10" Cut	12" Cut
6,000 to 20,000 lb.	2.75"	2" IF Box	2" IF Box	3927-HD3-FR	FR-275-TE-47-60	FR-275-TE-47-80	FR-275-TE-57-10	FR-275-TE-80-12
20,000 to 30,000 lb.	3.25"	2.375" Reg Box	2.375" Reg Box	3932-HD3-FR	FR-325-EX-35-60	FR-325-TE-57-80	FR-325-TE-57-10	FR-325-TE-80-12



Transmitter Housings & Bits & Blades Locators

> Rock Tools & Mud Motors

> > Reamers

Quick-Disconnects & Collars

Swivels

Pullers

Drive Chucks & Sub-Savers

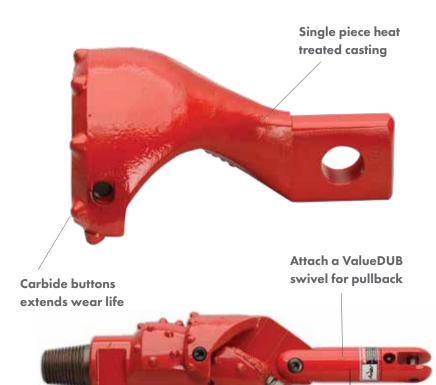
Adapters

EAGLE EYE Fast pull back using your

Eagle Claw bit.

Be ready for direct pullback in a matter of minutes. Bolt your Eagle Eye onto your Eagle Claw bit for direct pullbacks and provide a secure link that keeps the swivel straight and on the centerline. Eagle Eye's heat-treated one-piece design with carbide buttons gives you maximum strength and longevity.

Eagle Eye					
Eagle Claw Size	Part#				
3.5"	EC35-FB42-305				
4.25"	EC42-FB50-305				
5"	EC50-FB60-310				



Swivel held in line with rotation

FASTBACK® ADAPTERS FEATURING MUDBOOST

Boost your flow for a clean hole.

Special adapters for the FastBack system incorporate dual MudBoost fluid ports to ensure smooth, easy pullback with maximum flow.

MudBoost feature can be added to just about any Borzall adapter. Call us to get the adapter you need with the power of MudBoost.





QUICK-SWIVEL

Fast and furious pullbacks.

Quick Swivel							
Pullback Capacity	Part #	Replacement Bolt	Replacement Nut	Replacement Washer			
5 ton	00503-205-QS	HHCS-3/4-2.75-8	3/4-10-NUT	3/4 WASHER			



Quick-swivel allows for fast and secure connection without removing the drill head and holds rotation on center



FastBack System

> Transmitter Housings &

Bits & Blades

Rock Tools & Mud Motors

Reamers

Quick-Disconnects & Collars

Swivels

Pullers

Drive Chucks & Sub-Savers

Adapters

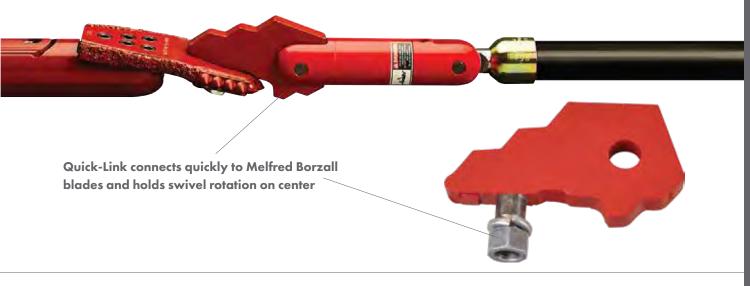
Parts & Accessories

Locators

QUICK-LINK

Safety first. Ya dig?

Quik Link							
Swivel Being Used	Part #	Replacement Bolt	Replacement Nut	Replacement Washer			
00503-205, 5-ton Valu-DUB Swivel	QL-305	HHCS-3/4-2.75-8	3/4-10-NUT	3/4 WASHER			
00503-210, 10-ton Valu-DUB Swivel	QL-310	HHCS-3/4-2.75-8	3/4-10-NUT	3/4 WASHER			





TRANSMITTER HOUSINGS & LOCATORS

Transmitter housings for hard-working directional drills

"Borzall housings are simply dependable. Since we've been using them in the past few years, we've seen less down time and the housings last longer than any others we've tried. The most durable on the market, hands down."



Scan for more info



HIGH FLOW TRANSMITTER HOUSINGS

Ideal for use with Mud Motors, Eagle Claw, Iron Fist Bits, and Bolt-On Bit Bodies

Maximum mud flow with minimum restriction. The Melfred Borzall End-Load, High Flow Housing are a perfect match for your next rock job when utilizing a mud motor or air hammer. They have the design, strength and flow capacity to handle the toughest rock bores. Ideal for use with Mud Motors, Eagle Claw & Iron Fist bits and bolt-on bit bodies. Run your mud motors at maximum power and efficiency, even on long bores.

Refer to our Mud Motor Section on pg. 32 for more information.

End-Load, Thread-On, High Flow Housings						
Capacity	Diameter	Rear Thread	Front Thread	Part #		
<40,000	3.5"	2.375" IF	2.375" Reg	ELH-350		
40,000 - 80,000	4.25"	2.875" IF	2.875" Reg	ELH-425		
80,0000 - 140,000	4.875"	3.5" IF	3.5" Reg	ELH-487		
140,000 - 300,000	6.375"	4.5" IF	4.5" Reg	ELH-638		

Transmitter Kits for High Flow Housings						
Transmitter Type	When Using ELH-350, 425, 487	When Using ELH-638				
DigiTrak®, 15"	ELH-DIGI-KIT	ELH-638-DIGI-KIT				
DigiTrak®, 19"	ELH-DIGIXL-KIT	ELH-638-DIGIXL-KIT				
DigiTrak®, 15" Green	ELH-DIGI-KIT-G	ELH-638-DIGI-KIT-G				
DigiTrak®, 19" Green	ELH-DIGIXL-KIT-G	ELH-638-DIGIXL-KIT-G				
DigiTrak®, Cable 15"	ELH-DIGIWIRE-KIT	ELH-638-DIGIWIRE-KIT				
Subsite [®] , 86B	ELH-86B-KIT	ELH-638-86B-KIT				
Subsite [®] , 86BV2	ELH-BV2-KIT	ELH-638-BV2-KIT				

* Transmitter kit comes with high flow housing

End-load design for maximum torsional, compressive and bending strength

High-strength, fatigue resistant steel used in landing gears and propeller shafts

Multiple fluid passages allow for maximum flow without pressure restrictions

Transmitter isolating technology removes vibration, ideal for use with Mud Motors and air hammers For use with all walkover locating systems



Adapters

& Sub-Savers **Drive Chucks**

ransmitte lousings 8 Locators

Bits & Blades

Rock Tools 8 Mud Motors

<u>Reamers</u>

Parts &



PIT BULL HOUSINGS & BLADES Leave no bit behind.

New patent-pending Pit Bull blade and housing design will make sure you never shear another bolt off again. Also helps with blade bolts rattling loose.

Simply look for the PB symbol to indicate Pit Bull design available on housings and blades



Mating holes in blades prevent shearing off of bolts

Removable, solid dowels strategically placed to take load off of bolts

Pitbull housings work with standard bolt-on blades

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Pit Bull Housings - Using DigiTrak® Transmitters									
Drill Rig Thrust	Diameter	Thread (rear)	Bolt Pattern	Standard Pit Bull	FastReam Pit Bull				
<8,000	2.5"	FS300	VER 5, 3/8" bolts	3825-HT3-06	3825-HT3-06-FR				
6,000 - 10,000	2.5"	2" IF	VER 6, 1/2" bolts	4625-HT3-13	4625-HT3-13-FR				
10,000 - 20,000	2.75"	2" IF	VER 6, 1/2" bolts	4627-HT3-13	4627-HT3-13-FR				
10,000 - 20,000	2.75"	2" IF	DW 5, 12mm bolts	4627-HT3-14	4627-HT3-14-FR				
20,000 - 40,000	3.25"	2.375 Reg	VER 6, 1/2" bolts	4632-HT3-13	4632-HT3-13-FR				







Steep Taper Ultra Bit - Vermeer® Bolt Pattern								
Bolt Pattern	3.5" 4" 5"							
5 bolt, 3/8"	1800-06-35-BSU3	1800-06-35-BSU3						
6 bolt, 1/2"	1800-13-35-BSU3	1800-13-40-BSU3	1800-13-50-BSU3					
9	Steep Taper Ultra Bit - Di	itch Witch® Bolt Pattern						
Bolt Pattern	Bolt Pattern 3.5" 4" 5"							
5 bolt, 12mm 1800-14-35-BSU3 1800-14-40-BSU3 1800-14-50-BSU3								





Red Diamond Bit - Vermeer [®] Bolt Pattern							
Bolt Pattern 4.5" 5.5"							
6 bolt, 1/2"	1800-13-45-BRD	1800-13-55-BRD					
Pod	Diamond Bit - Ditch Witch® Bolt	Pattorn					
Reu	Red Diamond Bit - Ditch Witch® Bolt Pattern						
Bolt Pattern	4.5"	5.5"					





Ultra Bit Style - Vermeer® Bolt Pattern								
Bolt Pattern	3.5"	4"	5"					
5 bolt, 3/8"	1800-06-35-BBU3	1800-06-35-BBU3						
6 bolt, 1/2"	2" 1800-13-35-BBU3 1800-13-40-BBU3 1800-13-50-B							
	Ultra Bit Style - Ditc	h Witch® Bolt Pattern						
Bolt Pattern 3.5" 4" 5"								
5 bolt, 12mm	1800-14-35-BBU3	1800-14-40-BBU3	1800-14-50-BBU3					



	Pit Bull Housings - Using Subsite® Transmitters									
Drill Rig Thrust	Diameter	Thread (rear)	Bolt Pattern	Standard Pit Bull	FastReam Pit Bull					
< 10,000	2.5"	2" IF	DW 5, 12mm bolts	4925-HD3-14	4925-HD3-14-FR					
6,000 - 20,000	2.75"	2" IF	DW 5, 12mm bolts	4927-HD3-14	4927-HD3-14-FR					



Reamers

Parts & Accessories



SIDE-LOAD, BOLT-ON TRANSMITTER HOUSINGS

Designed for $\mathsf{DigiTrak}^{\circledast}$ Transmitters and $\mathsf{Subsite}^{\circledast}$ $\mathsf{Beacons}$

Using DigiTrak [®] Transmitters			Standard Hsg	FastReam Hsg	Replacement Parts			
Drill Rig Thrust	Diameter	Thread (rear)	Bolt Pattern	Part #	Part #	Blade Bolts	Housing Lid	Lid Bolts
< 6,000 lb.	2"	1.10-4	DW 3, 10mm bolts	1720-HM-09	N/A	SHCS12MMX20MM	1720-HM-09-CP	SHCS3/8X3/4
< 8,000 lb.	2.5"	FS300	VER 5, 3/8" bolts	3625-HT3-06 😰	3625-HT3-06-FR	SHCS3/8X5/8	3625-HT3-13-CP	SHCS1/2X3/4-N
6,000 - 10,000	2.5"	2" IF	VER 6, 1/2" bolts	3625-HT3-13 😰	3625-HT3-13-FR	SHCS1/2X1	3625-HT3-13-CP	SHCS1/2X3/4-N
10,000 - 20,000	2.75"	2" IF	VER 6, 1/2" bolts	3627-HT3-13 📵	3627-HT3-13-FR	SHCS1/2X1	3627-HT3-13-CP	SHCS1/2X3/4-N
10,000 - 20,000	2.75"	2" IF	DW 5, 12mm bolts	3627-HT3-14 📵	3627-HT3-14-FR	SHCS12MMX25MM	3627-HT3-13-CP	SHCS1/2X3/4-N
20,000 - 24,000	3"	2.125 " Low-Profile	VER 6, 1/2" bolts	2630-HT-13-L43	N/A	SHCS1/2X1	2630-HT-13-CP	SHSS1/2X3/8-N
20,000 - 40,000	3.25"	2.375" Reg	VER 6, 1/2" bolts	3632-HT3-13 📵	3632-HT3-13-FR	SHCS1/2X1	3632-HT3-13-CP	SHCS1/2X3/4-N
20,000 - 40,000	3.25"	2.375" Reg	DW 6, 16mm bolts	3632-HT3-15	3632-HT3-15-FR	SHCS16MMX35M	3632-HT3-13-CP	SHCS1/2X3/4-N

Using Subsite® Transmitters		Standard	FastReam	Replacement Parts		ts		
Drill Rig Thrust	Diameter	Thread (rear)	Bolt Pattern	Part #	Part #	Blade Bolts	Housing Lid	Lid Bolts
< 6,000 lb.	2"	1.10-4	DW 3, 10mm bolts	1920-HD-09	N/A	SHCS12MMX20MM	1920-HD-09-CP	SHCS3/8X3/4
<10,000 lb.	2.5"	2" IF	DW 5, 12mm bolts	3925-HD3-14 🔞	3925-HD3-14-FR	SHCS12MMX25MM	3927-HD3-CP	SHCS12MMX20MM-N
6,000 - 20,000	2.75"	2" IF	DW 5, 12mm bolts	3927-HD3-14 🛛 😰	3927-HD3-14-FR	SHCS12MMX25MM	3927-HD3-CP	SHCS12MMX20MM-N
20,000 - 30,000	3.25"	2.375" Reg	DW 6, 16mm bolts	3932-HD3-15	3932-HD3-15-FR	SHCS16MMX35MM	3932-HD3-CP	SHCS16MMX25MM-N
20,000 - 40,000	3.50"	2.375" Reg	DW 6, 16mm bolts	3935-HD3-15	3935-HD3-15-FR	SCHS16MMX35MM	3935-HD3-CP	SHCS16MMX25MM-N





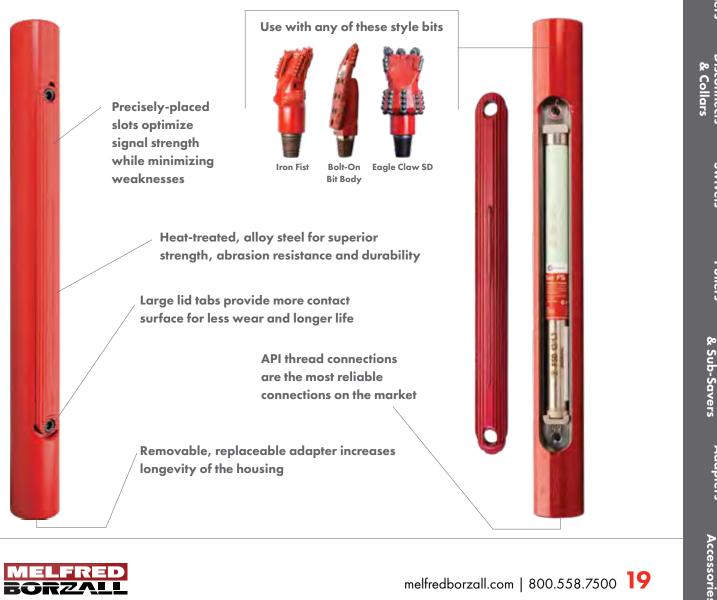
SIDE-LOAD, THREAD-ON **TRANSMITTER HOUSINGS**

Designed for DigiTrak® Transmitters and Subsite® Beacons and Ideal for Use with Eagle Claw and Iron Fist Bits and Bolt-On Bit Bodies

Same heat-treated, alloy steel as our bolt-on transmitter housings. Box-by-box design provides unmatched versatility and value so you can use your Eagle Claw, Iron Fist or bolt-on blades with one housing. The stainless steel timing mechanism makes clocking the transmitter to the bit a cinch. Straight- through gun-drilled fluid ports make the transmitter housing easy to clean.

Using DigiTrak® Transmitters			Standard Hsg	FastReam Hsg	Replacement Parts			
Drill Rig Thrust	Diameter	Thread (rear)	Thread (front)	Part #	Part #	Bolt-On Bit Body	Housing Lid	Lid Bolts
6,000 - 10,000	2.50"	2" IF	2" IF	3625-HT3	3625-HT3-FR	1725-13	3625-HT3-CP	SHCS1/2X3/4-N
10,000 - 20,000	2.75"	2" IF	2" IF	3627-HT3	3627-HT3-FR	1727-13	3627-HT3-CP	SHCS1/2X3/4-N
20,000 - 40,000	3.25"	2.375" Reg	2.375" Reg	3632-HT3	3632-HT3-FR	1632-13	3632-HT3-CP	SHCS1/2X3/4-N
40,000 - 80,0000	4.25"	2.875" IF	2.875" Reg	3742-HT3	N/A	1742-23	3742-HU3-CP	SHCS1/2X3/4-N

Using Subsite® Transmitters				Standard	FastReam		Replacement Pa	rts
Drill Rig Thrust	Diameter	Thread (rear)	Thread (front)	Part #	Part #	Bolt-On Bit Body	Housing Lid	Lid Bolts
6,000 - 20,000	2.50"	2" IF	2" IF	3927-HD3	3927-HD3-FR	1927-14	3927-HD3-CP	SHCS12MMX20MM-N
20,000 - 30,000	3.25"	2.375" Reg	2.375" Reg	3932-HD3	3932-HD3-FR	1932-15	3932-HD3-CP	SHCS16MMX25MM-N
20,000 - 40,000	3.50"	2.375" Reg	2.375" Reg	3935-HD3	3935-HD3-FR	1935-15	3935-HD3-CP	SHCS16MMX25MM-N
40,000 - 80,0000	4.25"	2.875" IF	2.875" Reg	3942-HD3	N/A	N/A	3742-HU3-CP	SHCS1/2X3/4-N





Pullers

Parts &



HOUSINGS FOR DIGITRAK® TRANSMITTERS WITH DITCH WITCH® BOLT PATTERNS

Melfred Borzall makes side-load housings to fit your Ditch Witch® Rig that also perfectly fit DCI's Digitrak[®] Falcon F5 Transmitter without the use of spacers.

	DigiTrak®	Standard Hsg	FastReam Hsg		
Drill Rig Thrust	Diameter	Thread (rear)	Bolt Pattern	Part #	Part #
10,000 - 20,000	2.75"	2" IF	DW 5, 12mm bolts	3627-HT3-14	3627-HT3-14-FR
20,000 - 40,000	3.25"	2.375" Reg	DW 6, 16mm bolts	3632-HT3-15	3632-HT3-15-FR

Trade in your Subsite® for up to \$5000 towards the purchase of a new Falcon F5 **Locating System!**



BOLT-ON BIT BODIES FOR THREAD-ON **STYLE HOUSINGS**

Use any bit you want. You know the drill.

Make your thread-on housing even more versatile with a bit body to use with bolt-on blades.

Bolt-On Bit Body for Vermeer® Drills								
Thread >	3-1/2" Reg Pin							
Bolt Size 🔻	Part #	Part #	Part #	Part #				
1⁄2"	1725-13*	1632-13*						
5⁄8"			1742-23					
3⁄4"				3748-33				

	Bolt-On Bit Body for Ditch Witch® Drills								
Thread ► 2" IF Pin 2-3/8" Reg Pin 2-7/8" Reg Pin 3-1/2" Reg P									
Bolt Size ▼	Part #	Part #	Part #	Part #					
12mm	1927-14*	1932-14*							
16mm		1932-15*							
20mm			1942-25*						

Melfred Borzall offers a variety of replacement bolts for your blades and housings. Other bolt patterns and threads can be special ordered. Call for a complete selection. *Equipped with internal check valve to minimize clogging.

Incorporates the Super Nozzle-designed to minimize clogging





Check valve minimizes chance of clogging nozzle





DIGITRAK[®] FALCON GUIDANCE SYSTEMS

Don't let interference slow you down.

Falcon Receivers

As jobsites become increasingly complex, interference has become one of the biggest obstacles to completing HDD jobs. Falcon technology helps crews overcome both passive and active interference with frequencies that are tailored to each project.

DigiTrak® Transmitters

transmitters send pitch, roll, depth, and temperature information to our receivers. Choose the one best suited to your system and job requirements.

Our single and multi-frequency

DigiTrak Falcon F5®

The high-performance Falcon F5 tackles complex jobs with active and passive interference using the most advanced toolset available.

The DigiTrak Falcon F5® transmitter

supports hundreds of frequencies

between .33 kHz - .75 kHz and 4.5 -

45 kHz. Operators can avoid active

and passive interference by choosing

the two optimum bands for the



DigiTrak Falcon F2®

Falcon F2

each jobsite.

The DigiTrak Falcon F2™

transmitters, offered in two lengths,

between 4.5 and 45 kHz. Operators

choosing the two optimum bands for

support hundreds of frequencies

can avoid active interference by

Battle active interference with our simple yet sophisticated F2 system. Increase bore efficiency and reduce down time, saving thousands of dollars per year.



DigiTrak Falcon F1®

Designed for projects such as house drops from street to home, the easy to use and friendly priced F1 uses a single band to combat active interference.



Falcon F1

The DigiTrak Falcon F1™ transmitters support dozens of frequencies between 9.0 and 13.5 kHz. Operators can avoid active interference by optimizing for the current site.

See Ditch Witch® Housings that snugly fit Falcon Transmitters on page 20

Remote Displays

The rugged DigiTrak® Aurora® display, the HDD industry's first color touchscreen, is compatible with all current DCI locating systems and ships pre-loaded with custom applications. Get basic locating support with the Falcon

AF8

Falcon F5

current site.

The Aurora 8.4" display is available freestanding or panel-mounted. The robust, color touchscreen supports LWD Live, Target Steering, and other applications that increase jobsite productivity.





The Aurora freestanding 10.4" display is a color touchscreen with on- and off-rig docking stations. This rugged display supports LWD Live, Target Steering, and other applications that increase jobsite productivity.

Watch our Tool Talk Video to learn more

Compact Display (FCD).



Call 800.558.7500 for more information or to arrange for a demo of the new Falcon Guidance Systems.

FastBack System

Transmitter Housings & Locators

Bits & Blades /

Rock Tools & Mud Motors

Reamers

Quick-Disconnects & Collars

Swivels

Adapters



BITS & BLADES

Harder, Faster, Stronger Bolt-On Blades and Directional Drilling Bits

"Conditions were rough and rocky. We were doing the pilot bore with the OEM tool and getting nowhere. We ended up pulling back out and the bit was completely chewed up. We called Melfred Borzall and they suggested the Steep Taper Ultra Bit. What a difference! The bore went incredibly smooth and fast. When we finished the bore the bit showed very little wear. Very impressive, especially when we discovered we had drilled through a solid boulder!"



Scan for more info

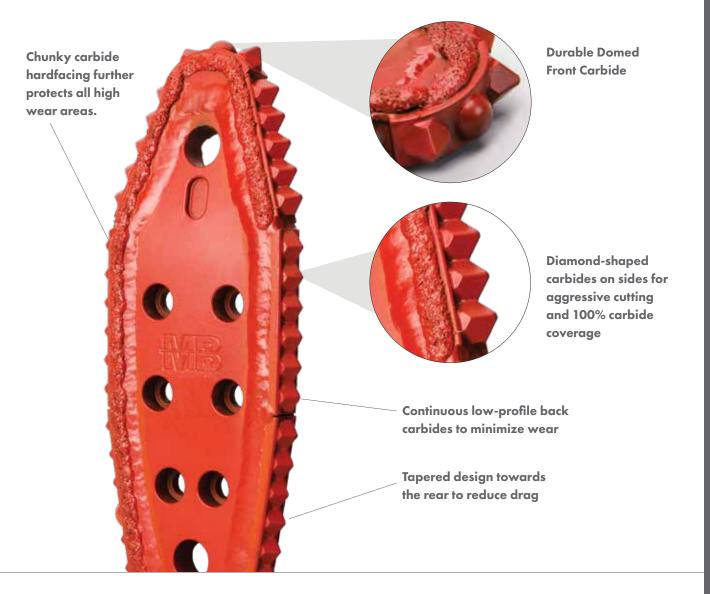


RED DIAMOND BLADE

100% carbide coverage

Increase your production rate with this new Melfred Borzall innovation that works harder and smarter than the average blade. The Red Diamond Blade design features a single front-end domed carbide for blunt force that extends the blade's overall life. The new diamond-shaped carbides on the front sides aggressively tear through hard ground conditions and the low-profile diamond carbides near the rear help to minimize drag. The continuous perimeter of carbides give the blade a mean look with a lethal bite. Diamonds are a driller's best friend.

Vermeer®								
Dreduct description	Cut	Size						
Product description	4.5"	5.5"						
6-bolt	1800-13-45-BRD 🙉	1800-13-55-BRD ᄜ						
	Ditch Witch®							
	Cut	Size						
Product description								
Product description	4.5"	5.5"						
Froduct description								





·astBacl System

Locators

Bits & Blades

Rock Tools & Mud Motors

<u>Reamers</u>

Disconnects & Collars

Swivels

Pullers

Drive Chucks & Sub-Savers

Adapters

Parts & Accessories

Quick-

ROCK SAW

Nothing stands between a Rock Saw and a hard place.

Get ready to rock and roll with this bullnose-designed bolt-on blade. Rock Saw gives you smoother rotation, better cutting and easier steering pushes in rocky and abrasive soil conditions. Get more aggressive forward- and side-cutting with Rock Saw's UltraBit-style conical carbide cutters around the front of the bit. Now available with dome carbides for rockin' past those cobbles without getting hung up. Available cutting sizes 3.5" - 6".

Vermeer®										
Cut Size										
Product description	3.5"		4"		5"		6"			
	Conical	Dome	Conical	Dome	Conical	Dome	Conical	Dome		
6 bolt, 1/2"	1600-13-35-BBX3	1600-13-35-BBXD	1600-13-40-BBX3	1600-13-40-BBXD	1600-13-50-BBX3	1600-13-50-BBXD	1600-13-60-BBX3	1600-13-60-BBXD		
Ditch Witch®										
Product description	3.5"		4"		5"		6"			
	Conical	Dome	Conical	Dome	Conical	Dome	Conical	Dome		
5 bolt, 12mm	1600-14-35-BBX3	1600-14-35-BBXD	1600-14-40-BBX3	1600-14-40-BBXD						
6 bolt, 16mm			1600-15-40-BBX3	1600-15-40-BBXD	1600-15-50-BBX3	1600-15-50-BBXD	1600-15-60-BBX3	1600-15-60-BBXD		

Conical carbide cutters for aggressive forward and side - cutting Bullnose profile design for better steering and easier steering pushes

> Welds are reinforced with hardfacing for longer bit life

> > Chunky carbide hardfacing along the entire length of the blade reduces wear

Low profile and contoured back design minimizes drag 6

Available with dome carbides for cobble and gravel

MELFRED BORZALL

24



STEEP TAPER ULTRA BIT 3

This is gonna leave a mark.

3.5"

3.5"

Conical

Conical

1800-06-35-BSU3 😳

Product description

Product description

5 bolt, 12mm

6 bolt, 16mm

6 bolt, 25mm

5 bolt, 3/8"

6 bolt, 1/2" 6 bolt, 5/8"

Steer through difficult ground without locking up. This premium drill bit slices through cemented cobble, hard packed soils and softer shales. Keep a firm grip on the job with an aggressive tapered bit-front and contoured steel surface featuring chunky carbide wear. Now available with dome carbides for blazing through those cobbles without missing a beat. Available cutting sizes: 3.5" - 6".

4"

4"

Conical

Conical

1600-13-40-BSU3 📴

1600-14-40-BSU3 😰

1600-15-40-BSU3

Vermeer®

1600-13-40-BSUD 🚾

Ditch Witch®

1600-14-40-BSUD 🐵

1600-15-40-BSUD

Dome

Dome

Cut Size

Cut Size

5"

Conical

5"

Conical

1600-13-50-BSU3 🙉

1600-14-50-BSU3 📵

1600-15-50-BSU3

1610-23-50-BSU3



6"

6"

Conical

Conical

1610-23-60-BSU3

1610-25-60-BSU3

Dome

Dome

through cobble

1600-13-50-BSUD

1600-14-50-BSUD 😰

1600-15-50-BSUD

Carbide cutter blocks set at an aggressive angle to get

Weld bead is reinforced with

hardfacing to increase bit life

Available with dome carbides

for cobble and gravel

1610-23-50-BSUD

BEST FOR:

lousings Locators

<u>Reamers</u>

Disconnects & Collars Quick-

Swivels

Adapters

Accessorie Parts &

Center point tooth for	
easier penetration	

Bit of choice for ground where it's hard to do directional "pushes"

Low-profile, tapered design to minimize torque-stealing drag



Chunky carbide hardfacing the entire length of blade for

maximum longevity

ULTRA BIT 3

Break ground without breaking a sweat.

BEST FOR: GOOD FOR: SHALE SANDSTONE SAND CALICHE CALICHE

This is the MVP of our fleet of bits & blades. Ultra Bit 3 is an outstanding all-around ground solution with excellent steering and incredible durability, thanks to its large welded carbide blocks and contoured steer surface with chunky carbide wear surface. Available cutting sizes: 3" - 9".

Vermeer®									
Due duet de serietien			Cu	t Size					
Product description	3.5"	4"	5"	6"	7.5"	9"			
5 bolt, 3/8"	1800-06-35-BBU3 😰								
6 bolt, 1/2"	1600-13-35-BBU3	1600-13-40-BBU3 😰	1600-13-50-BBU3 😰						
6 bolt, 5/8"				1610-23-60-BBU3	1612-23-75-BBU3				
6 bolt, 3/4"					1612-33-75-BBU3	1612-33-90-BBU3			

Ditch Witch®								
Droduct description	Cut Size							
Product description	3.5"	4"	5"	6"				
5 bolt, 12mm	1600-14-35-BBU3 😰	1600-14-40-BBU3 😰	1600-14-50-BBU3 😰					
6 bolt, 16mm		1600-15-40-BBU3	1600-15-50-BBU3					
6 bolt, 25mm				1610-25-60-BBU3				

make this an aggressive bit for hard soils	A A A			
Chunky carbide			with	ds are reinforced hardfacing to end bit life
hardfacing the entire length of blade for				
maximum longevity	atode Part	CALL CONTRACTOR CONTRA		Low-profile, tapered design minimize torque stealing drag



EXCALIBUR

A legend in its own time.

This versatile bit is as classy as it is powerful. Excalibur features larger and deeper carbides than competing drill bits, which lead to a longer life. Excalibur's round nose makes for smooth cutting and easier steering pushes in rocky and abrasive soil conditions. Available cutting sizes: 2.5" - 5".

Vermeer®								
Desident des seintion		Cut Size						
Product description	2.5"	3.5"	4"	5"				
6 bolt, 1/2"		1600-13-35-BBX	1600-13-40-BBX	1600-13-50-BBX				
6 bolt, 5/8"				1612-23-50-BBX				
		Ditch Witch®						
Due duet de serietien		Cut Size						
Product description	2.5"	3.5"	4"	5"				
3 bolt, 10mm	1600-09-25-BX							
5 bolt, 12mm		1600-14-35-BBX	1600-14-40-BBX	1600-14-50-BBX				
6 bolt, 16mm			1600-15-40-BBX	1600-15-50-BBX				

Bullnose design minimizes drag while rotating **Carbide buttons grind** through tough ground and give blade long life.







FastBack System

Transmitter Housings & Locators

Bits & Blades

Rock Tools & Mud Motors

Reamers

Quick-Disconnects & Collars

Swivels

Pullers

Drive Chucks & Sub-Savers

Adapters

IRON FIST BIT

BEST FOR:

HARDPAN

GOOD FOR:

Wham. Bam. It's a real knockout.

Challenging cobble bore? Not anymore. The Iron Fist packs a major punch in cobble and loose rock conditions. It's also designed to be easily and inexpensively rebuilt, reducing your tooling costs. Bam.

	Iron Fist		Replacement Cutters					Iron Eye Attachments	
Cut Size	Thread	Aggressive Bit	Dome Bit	Aggessive-Left	Aggessive-Right	Dome-Left	Dome-Right	Side Cutters	Part #
4"	2" IF pin	IF-40AC3-21M	IF-40DC3-21M	IF40-C-01-L	IF40-C-01-R	IF40-C-02-L	IF40-C-02-R		IF40-FB-304
5"	2-3/8" Reg pin	IF-50AC3-23M	IF-50DC3-23M	IF50-C-01-L	IF50-C-01-R	IF50-C-02-L	IF50-C-02-R	IF50-C-01-S	IF50-FB-304
6"	2-7/8" Reg pin	IF-60AC3-26M	IF-60DC3-26M	IF60-C-01-L	IF60-C-01-R	IF60-C-02-L	IF60-C-02-R	CC-01X4	
6"	3-1/2" Reg pin	IF-60AC3-28M	IF-60DC3-28M	IF60-C-01-L	IF60-C-01-R	IF60-C-02-L	IF60-C-02-R	CC-01X4	





EAGLE CLAW SD BIT

BEST FOR: HALF

GOOD FOR:

astBac

lousings Locators

Bits & Blades

Rock Tools & **Mud Motors**

<u>Reamers</u>

Disconnects & Collars Quick-

Swivels

Pullers

Drive Chucks & Sub-Savers

Adapters

Accessories Parts &



77.

The Eagle has landed...again.

The new and improved Melfred Borzall Eagle Claw SD is the fastest drilling, best steering, and most durable hard soil bit on the market. Carbide button blocks in all the high wear areas to keep the Eagle Claw (and you) drilling and drilling and drilling.

	Eagle Claw S	;D		Replacement Cutters				
Cut Size	Thread	Part #	Aggessive Conical	Dome	Large Conical	Concial w/ Carbide Hardfacing	Eagle Eye Attachments Part #	
3.5"	2" IF pin	EC-35D2-21M	EC35A1-C-01	EC35A1-C-02			EC35-FB42-305	
4.25"	2" IF pin	EC-42D2-21M	EC42A1-C-01	EC42A1-C-02	EC42A1-C-03	EC42A1-C-03-X	EC42-FB50-304	
4.25"	2-3/8" Reg pin	EC-42D2-23M	EC42A1-C-01	EC42A1-C-02	EC42A1-C-03	EC42A1-C-03-X	EC42-FB50-304	
5"	2-3/8" Reg pin	EC-50D2-23M	EC50C1-C-01	EC50C1-C-02	EC50C1-C-03	EC50C1-C-03-X	EC50-FB60-310	
5.5"	2-7/8" Reg pin	EC-55D2-26M	EC55A1-C-01	EC55A1-C-02	EC55A1-C-03	EC55A1-C-03-X		
6.5"	2-7/8" Reg pin	EC-65D2-26M	EC-65A1-C-01	EC65A1-C-02	EC65A1-C-03	EC65A1-C-03-X		
6.5"	3-1/2" Reg pin	EC-65D2-28M	EC-65A1-C-01	EC65A1-C-02	EC65A1-C-03	EC65A1-C-03-X		

Perfectly balanced cutting design for smooth, efficient operation.

Cutter teeth available with carbide hardfacing for maximum durability

Aggressive tri-tooth carbide cutting action gets through the hardest conditions

Quickly and easily change out carbide cutter teeth with straight-thru knockout holes.

Steering face has conical shape for quicker reaction to directional "pushes"

Smooth running with minimal vibration to drill stem and drill rig

> Claw using the FastBack[®] system



BEAR CLAW

BEST FOR:

CALICHI

GOOD FOR:

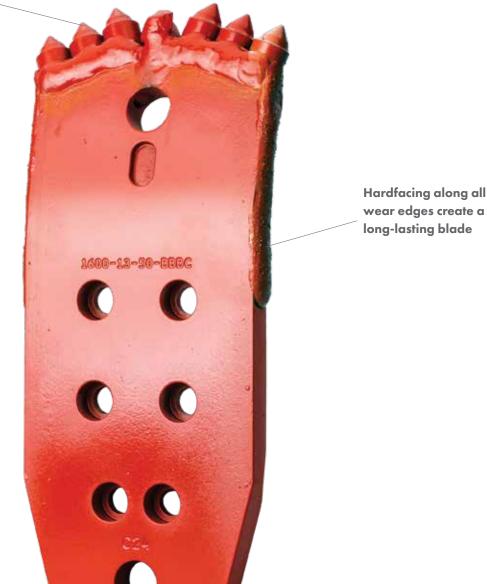


Only the strong survive.

Behold, the King of the Beasts! This burly blade uses large conical carbide cutters to eat through caliche, sandstone and other tough conditions. Our rugged design and engineering make the Bear Claw one of the fiercest blades on the market. Available sizes: 3.5" - 5".

Vermeer®									
Due du et de serietien		Cut Size							
Product description	3.5"	4"	5"						
6 bolt, 1/2"	1600-13-35-BBBC	1600-13-40-BBBC	1600-13-50-BBBC						
Ditch Witch®									
Product description		Cut Size							
····	3.5"	4"	5"						
5 bolt, 12mm	1600-14-35-BBBC	1600-14-40-BBBC							
6 bolt, 16mm		1600-15-40-BBBC	1600-15-50-BBBC						

Large conical carbide cutters eat through caliche, sandstone and other tough conditions





ROCK TOOLS & MUD MOTORS

Less talk, more drilling rock.

"We own several Rock-It motors for our rigs which can range from 60k to 1.1 million pound capacity, and they've proven time and time again to be durable, solid performers. When the work load requires us to have more motors, we get a rental within two days, use it and then send it back. That's it. And we never have a repair charge. Our production has been consistently above our expectations, so yeah, Rock-It motors absolutely give us a competitive edge in a very competitive market."



Scan for more info



ROCK-IT MUD MOTORS AND TRI-CONE BITS

Take this job and Rock-It!

Rent it. Rock-It. Return it." No surprise fees. Rent for as little as 2 weeks and know what your costs will be.

	Rock-It Mud Motors										
Standard Size	Torque Rating (ft-Ibs)	Rotational Speed (rpm)	Flow Requirements (gpm @ 1,000 psi)	Operating Range (psi)	Recommended Bit Size	Recommended Drill Rig					
3" 5% Lobe	250	80-346	20-60	350	37/8" to 41/2"	D24x40, D33x44, D40x40, JT2720, JT2720 Mach 1, DD3238					
31⁄2" % Lobe	325	70-240	40-100	500	41⁄2" to 51⁄2"	D36x50, D40x40, JT3020 Mach 1, JT4020 Mach 1, JT4020, DD4, DD4045					
3¾" 5% Lobe	1,200	200-400	100-170	350	5¼" to 6¼"	D50x100, D55x100, D60x90					
4¾" 5% Lobe	1,200	180-370	100-170	350	6" to 7%"	D80x100, JT7020 Mach 1, D60x90, DD6					
5" % Lobe	2,500	105-230	140-300	600	6" to 7%"	D100x120, D100x140, JT8020 Mach 1 JT100 Mach 1, DD10, DD140B , DD9014					
6¾" % Lobe	5,000	70-150	200-500	500	8¾" to 9%"	Maxi-Rigs					
81⁄2" 7/8 Lobe	5,000	70-150	200-500	500	105⁄8" to 121⁄4"	Maxi-Rigs					

Mud Motors available in more sizes and configurations. Call for a complete selection.

Rotors and stators are designed for HDD. They are shorter in length to help with motor steering. All stators are manufactured with a new "hard" Nitrile rubber, resulting in more power from the motor.

> Built tough to withstand the harsh conditions of horizontal drilling. Stator tube walls are twice as thick as other brands for maximum durability.



High performance mud motors designed specifically for HDD

High quality internal parts results in much greater drilling time before regular maintenance is required

Can be operated at a slower speed for more compatibility with tri-cone bits High torque-to-flow ratio means more drilling power with less fluid

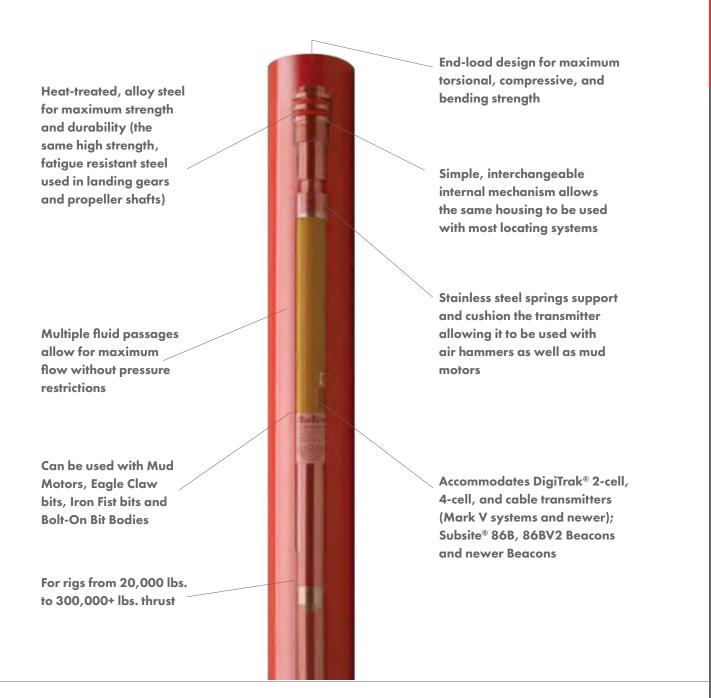


END-LOAD, HIGH-FLOW TRANSMITTER HOUSINGS

Ideal for use with Mud Motors or Air Hammers

Use these puppies with Mud Motors, Borzall Eagle Claw & Iron Fist bits & bolt-on bit bodies. They come in sizes to accommodate rigs from 20,000 to 300,000 lbs. pullback.

End-Load, Thread-On, High Flow Housings									
Drill Rig Thrust (lbs)	Diameter	Rear Thread	Front Thread	Part #					
<40,000	3.5"	2.375" IF	2.375" Reg	ELH-350					
40,000 - 80,000	4.25"	2.875" IF	2.875" Reg	ELH-425					
80,0000 - 140,000	4.875"	3.5" IF	3.5" Reg	ELH-487					
140,000 - 300,000	6.375"	4.5" IF	4.5" Reg	ELH-638					





Parts & Accessories

Adapters

-astBack System

Locators

Bits & Blades

Rock Tools & Mud Motors

Reamers

Disconnects & Collars

Swivels

Pullers

Drive Chucks & Sub-Savers

Quick-

REAMERS

It doesn't matter how good your Vermeer[®] or Ditch Witch[®] drills are if you don't have the right reamer for your job.

"We were replacing a water line under a river, about 20 feet below the bottom of the river with a bore of about 600 feet. The soil was thick mud with a lot of decomposed wood. The concern was the bore collapsing or fracking out. After drilling the pilot bore we used Borzall's Tornado with a Barrel Stabilizer to backream. The tooling solved the problem of unstable conditions and we were able to pull product and finish the job under budget."



Scan for more info



JUGGERNAUT

Get ready to become unstoppable.

More carbide cutters than competitive fluted reamers mean that this versatile, compact tool makes tracks in lots of different soil types. Faster, smoother cutting action, longer life and more successful bores each day. Boom.

JUGGERNAUT - MACHINED BODY: Shaft Thread and Rear Connection							
Cut Diameter	Pack Diameter	2"IF box X fine thread box	2-3/8" Reg box X fine thread box				
		Use with a 4-ton or 5-ton Pocket Swivel Pg. 5	Use with a 4-ton or 5-ton Pocket Swivel Pg. 5				
4.5"	4"	85-04-21F-44F					
6"	4.5"	85-06-21F-44F					
8"	6"	85-08-21F-45F	85-08-23F-45F				

JUGGERNAUT - CASTED BODY: Shaft Thread and Rear Connection								
Cut	Pack	2"IF box X flange	2-3/8" Reg box X flange	2-3/8" Reg box X flange	2-7/8" IF box X flange	2-7/8" IF box X flange		
Diameter	Diameter	Use with 10 or 15-ton Swivel	Use with 10 or 15-ton Swivel	Use with 20 or 30-ton Swivel	Use with 10 or 15-ton Swivel	Use with 20 or 30-ton Swivel		
10"	8"	85-10-21F-F31X	85-10-23F-F31X					
12"	10"	85-12-21F-F31X	85-12-23F-F31X	85-12-23F-F32X	85-12-23F-F31X			
14"	12"	85-14-21F-F31X	85-14-23F-F31X	85-14-23F-F32X	85-14-27F-F31X	85-14-27F-F32X		
16"	14"	85-16-21F-F31X	85-16-23F-F31X	85-16-23F-F32X	85-16-27F-F31X	85-16-27F-F32X		

Strategically positioned and welded cutters with extra thick carbide inserts for maximum cutting action

BEST FOR:

Deep, spiralled flutes allow for plenty of slurry to flow past the reamer

Available with shark teeth or conical cutters with aggressive or dome carbides to cover a variety of tough ground conditions







(S) Sharktooth carbide



(C) Conical carbide



Available with built-in swivel or pulling eye - see page 51 for swivel information



FastBack System

Transmitter Housings & Locators

Bits & Blades N

Rock Tools & Mud Motors

Reamers

Quick-Disconnects & Collars

Swivels

Pullers

Drive Chucks & Sub-Savers

Adapters



SHREDDER

Your daily grind just got a whole lot easier.

No need to break the bank when you can use this powerful and economical reaming machine in shale, sandstone and hardpan. Open wide because the Shredder has a mouth full of carbidetipped shark teeth to crunch through difficult ground conditions any day of the week.

Cut	2.75"	3.25"	4.25"	4.75"	6.5"
Diameter	2" IF box X box	2-3/8" Reg box X box	2-7/8" IF box X box	3-1/2" IF box X box	4-1/2" IF box X box
6"	69-06-21F-21F				
8"	69-08-21F-21F	69-08-23F-23F	69-08-27F-27F		
10"	69-10-21F-21F	69-10-23F-23F	69-10-27F-27F		
12"	69-12-21F-21F	69-12-23F-23F	69-12-27F-27F	69-12-29F-29F	
14"	69-14-21F-21F	69-14-23F-23F	69-14-27F-27F	69-14-29F-29F	69-14-47F-47F
16"	69-16-21F-21F	69-16-23F-23F	69-16-27F-27F	69-16-29F-29F	69-16-47F-47F
18"	69-18-21F-21F	69-18-23F-23F	69-18-27F-27F	69-18-29F-29F	69-18-47F-47F
20"	69-20-21F-21F	69-20-23F-23F	69-20-27F-27F	69-20-29F-29F	69-20-47F-47F
24"		69-24-23F-23F	69-24-27F-27F	69-24-29F-29F	69-24-47F-47F
28"		69-28-23F-23F	69-28-27F-27F	69-28-29F-29F	69-28-47F-47F
30"			69-30-27F-27F	69-30-29F-29F	69-30-47F-47F
34"			69-34-27F-27F	69-34-29F-29F	69-34-47F-47F
36"			69-36-27F-27F	69-36-29F-29F	69-36-47F-47F
38"			69-38-27F-27F	69-38-29F-29F	69-38-47F-47F
40"			69-40-27F-27F	69-40-29F-29F	69-40-47F-47F
42"			69-42-27F-27F	69-42-29F-29F	69-42-47F-47F
48"				69-48-29F-29F	69-48-47F-47F

BEST FOR:



GOOD FOR:



Drilling fluid is channelled out Gradual taper of blades through the blades and the shaft lessens torque requirement Carbide cutter teeth rip though ground such as as shale, sandstone or hardpan **Back-up cutters make** Integrated stabilizer ring built pushing the Shredder back

into Shredders 18" and larger

through the hole a breeze



TORNADO

Gusseted blades

for extra strength

Destroys everything that stumbles into its path.

This Melfred Borzall original design combines aggressive cutting and mixing to reduce pullback and rotational forces. Tornado is ideal for sticky clays and reactive soils but can also be used successfully in a variety of conditions, from sand to hardpan.

		TORNADO (was Termina	ator) Shaft Thread a	nd Diameter	
Cut	2.75"	3.25"	4.25"	4.75"	6.5"
Diameter	2" IF box X box	2-3/8" Reg box X box	2-7/8" IF box X box	3-1/2" IF box X box	4-1/2" IF box X box
6"	90-06-21F-21F				
8"	90-08-21F-21F	90-08-23F-23F	90-08-27F-27F		
10"	90-10-21F-21F	90-10-23F-23F	90-10-27F-27F		
12"	90-12-21F-21F	90-12-23F-23F	90-12-27F-27F	90-12-29F-29F	
14"	90-14-21F-21F	90-14-23F-23F	90-14-27F-27F	90-14-29F-29F	90-14-47F-47F
16"	90-16-21F-21F	90-16-23F-23F	90-16-27F-27F	90-16-29F-29F	90-16-47F-47F
18"	90-18-21F-21F	90-18-23F-23F	90-18-27F-27F	90-18-29F-29F	90-18-47F-47F
20"	90-20-21F-21F	90-20-23F-23F	90-20-27F-27F	90-20-29F-29F	90-20-47F-47F
24"		90-24-23F-23F	90-24-27F-27F	90-24-29F-29F	90-24-47F-47F
28"		90-28-23F-23F	90-28-27F-27F	90-28-29F-29F	90-28-47F-47F
30"			90-30-27F-27F	90-30-29F-29F	90-30-47F-47F
34"			90-34-27F-27F	90-34-29F-29F	90-34-47F-47F
36"			90-36-27F-27F	90-36-29F-29F	90-36-47F-47F
38"			90-38-27F-27F	90-38-29F-29F	90-38-47F-47F
40"			90-40-27F-27F	90-40-29F-29F	90-40-47F-47F
42"			90-42-27F-27F	90-42-29F-29F	90-42-47F-47F
48"				90-48-29F-29F	90-48-47F-47F



GOOD FOR:

Blade cut-outs allow

flow-through of slurry



FastBacl System

Parts & Accessories

Incredible mixing, pumping and cutting action reduces rotary pressure and makes it an ideal reamer for sticky situations





TORNADO PUP

Unleash the Borzall reamer with a powerful bite.

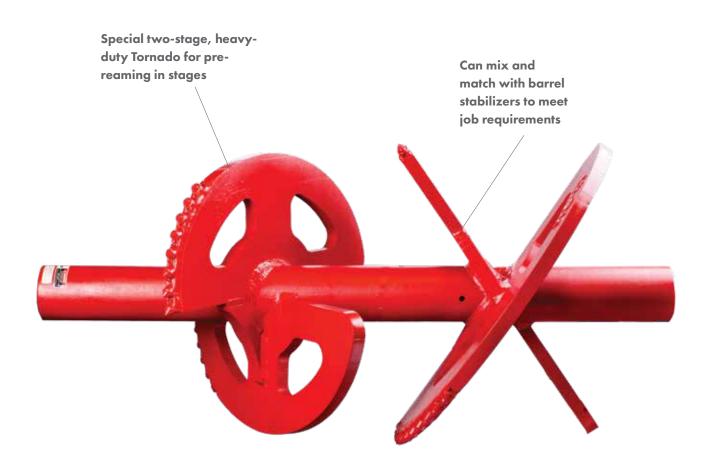
Use these powerful puppies for bores requiring multiple reaming passes. Save money by only buying the exact amount of reaming you need. Tornado Pup reamers start cutting at a diameter, typically 2"-4" smaller than the previous reamer size. Remember, Tornado Pups work best with Borzall Barrels.



DIRT/SANDY SAND SANDSTONE

	TORNADO PUP (was Terminator) Shaft Thread and Diameter							
Cut	2.75"	3.25"	4.25"	4.75"	6.5"			
Diameter	2" IF box X box	2-3/8" Reg box X box	2-7/8" IF box X box	3-1/2" IF box X box	4-1/2" IF box X box			
6" - 12"	90-06-12-21F-F	90-06-12-23F-F	90-06-12-27F-F					
12" - 18"	90-12-18-21F-F	90-12-18-23F-F	90-12-18-27F-F					
14" - 24"		90-14-24-23F-F	90-14-24-27F-F	90-14-24-29F-F				
18" - 24"		90-18-24-23F-F	90-18-24-27F-F	90-18-24-29F-F	90-18-24-47F-F			
20" - 28"		90-20-28-23F-F	90-20-28-27F-F	90-20-28-29F-F	90-20-28-47F-F			
24" - 36"			90-24-36-27F-F	90-24-36-29F-F	90-24-36-47F-F			

Other sizes and configurations available





OGRE

Hard rock reaming made smooth.

Hard rock, chunk rock and cobble? Ogre chews 'em up and spits 'em out. Packed with carbide cutters, Ogre is unquestionably the best reamer on the market for faster, smoother cutting and unsurpassed durability in hard, rocky conditions. Available with different carbide cutter options, Ogre is the most productive reamer for your conditions.



GOOD FOR:



95-40-29F-29F

95-40-47F-47F

	OGRE Shaft Thread and Diameter									
t	Pack	3.25"		4.25"		4.75"	6.5"			
meter	Diameter	2-3/8" Reg box X box	2-3/8" Reg box X flange	2-7/8" IF box X box	2-7/8" IF box X flange	3-1/2" IF box X box	4-1/2" IF box X box			
	4-1/2"	95-06-23F-23F								
	6-5/8"	95-08-23F-23F		95-08-27F-27F						
	8-5/8"	95-10-23F-23F	95-10-23F-F31X	95-10-27F-27F	95-10-27F-F32X	95-10-29F-29F	95-10-47F-47F			
	10-3/4"	95-12-23F-23F	95-12-23F-F31X	95-12-27F-27F	95-12-27F-F32X	95-12-29F-29F	95-12-47F-47F			
	12-3/4"	95-14-23F-23F	95-14-23F-F31X	95-14-27F-27F	95-14-27F-F32X	95-14-29F-29F	95-14-47F-47F			
	14"	95-16-23F-23F	95-16-23F-F31X	95-16-27F-27F	95-16-27F-F32X	95-16-29F-29F	95-16-47F-47F			
	16"	95-18-23F-23F	95-18-23F-F31X	95-18-27F-27F	95-18-27F-F32X	95-18-29F-29F	95-18-47F-47F			
'	18"	95-20-23F-23F	95-20-23F-F31X	95-20-27F-27F	95-20-27F-F32X	95-20-29F-29F	95-20-47F-47F			
'	20"			95-24-27F-27F	95-24-27F-F32X	95-24-29F-29F	95-24-47F-47F			
,	24"			95-28-27F-27F	95-28-27F-F32X	95-28-29F-29F	95-28-47F-47F			
'	28"			95-32-27F-27F	95-32-27F-F32X	95-32-29F-29F	95-32-47F-47F			
'	32"			95-36-27F-27F	95-36-27F-F32X	95-36-29F-29F	95-36-47F-47F			

95-40-27F-27F

95-40-27F-F32X

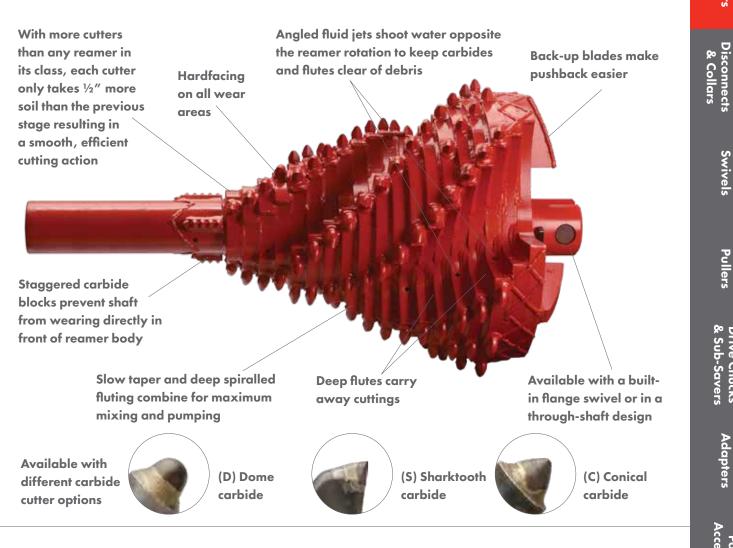
Other sizes available

36'

Cut Diar 6" 8" 10" 12"

14" 16" 18" 20" 24" 28" 32" 36"

40"





lousings &

Bits & Blades

Rock Tools & **Mud Motors**

Reamers

Quick-

Swivels

Pullers

Drive Chucks & Sub-Savers

Adapters

Locators

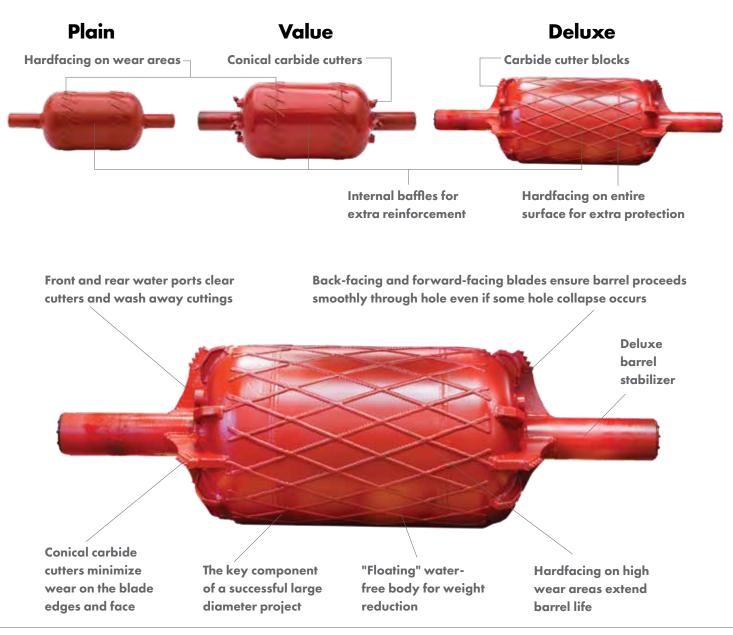
BARREL STABILIZER

Steady as a rock.

Keep your bore centralized, stabilized and clean with these long-life barrels. Borzall Barrels feature internal baffles to reduce weight from drilling fluid and bi-directional cutter blocks for push or pull use. They also minimize hole collapse by using replaceable forward- and rear-facing nozzles to provide lubrication without jetting out bore hole walls.

	BARREL STABILIZER Shaft Diameter and Thread									
Pack	Std Pack	3.25"	4.25"	4.75"	6.5"					
Diameter	Length	2-3/8" Reg box	2-7/8"IF box	3-1/2" IF box	4-1/2" IF					
10"	20"	80-10-23F-23F	80-10-27F-27F							
12"	24"	80-12-23F-23F	80-12-27F-27F							
14"	28"	80-14-23F-23F	80-14-27F-27F							
16"	32"	80-16-23F-23F	80-16-27F-27F	80-16-29F-29F						
18"	36"	80-18-23F-23F	80-18-27F-27F	80-18-29F-29F						
20"	40"	80-20-23F-23F	80-20-27F-27F	80-20-29F-29F	80-20-47F-47F					
36"	32"			80-36-27F-27F	80-36-29F-29F					
40"	36"			80-40-27F-27F	80-40-29F-29F					
48"	44"				80-48-29F-29F					

Other sizes and configurations available







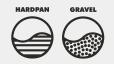


SABERTOOTH

BEST FOR:

ANDSTONE

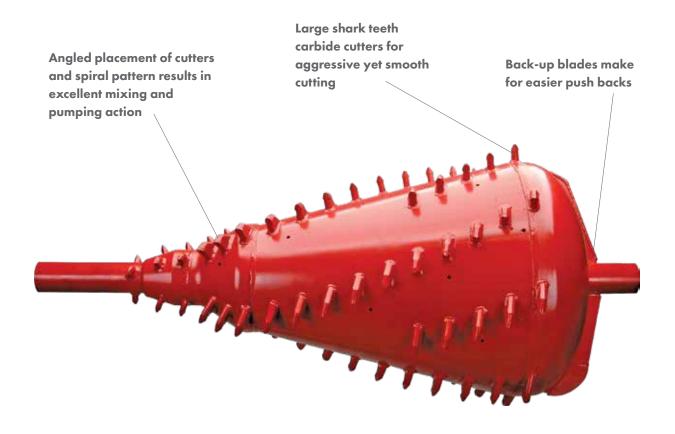
GOOD FOR:



Crunch through hard ground at an affordable price. With lots of tall shark teeth in a spiral pattern and a tapered packing section, Sabertooth tackles sticky, sandy or rocky ground conditions on a single bore.

Sharpen your claws. It's about to get heavy.

			SABERTOOTH SI	haft Thread and Diameter		
Cut	Pack	2.75"	3.25"	4.25"	4.75"	6.5"
Diameter	Diameter	2" IF box X box	2-3/8" Reg box X box	2-7/8" IF box X box	3-1/2" IF box X box	4-1/2" IF box X box
6"	4-1/2"	96-06-21F-21F	96-06-23F-23F			
8"	6-5/8"	96-08-21F-21F	96-08-23F-23F	96-08-27F-27F		
10"	8-5/8"	96-10-21F-21F	96-10-23F-23F	96-10-27F-27F		
12"	10-3/4"	96-12-21F-21F	96-12-23F-23F	96-12-27F-27F		
14"	12-3/4"	96-14-21F-21F	96-14-23F-23F	96-14-27F-27F	96-14-29F-29F	
16"	14"	96-16-21F-21F	96-16-23F-23F	96-16-27F-27F	96-16-29F-29F	96-16-47F-47F
18"	16"	96-18-21F-21F	96-18-23F-23F	96-18-27F-27F	96-18-29F-29F	96-18-47F-47F
20"	18"		96-20-23F-23F	96-20-27F-27F	96-20-29F-29F	96-20-47F-47F
24"	20"		96-24-23F-23F	96-24-27F-27F	96-24-29F-29F	96-24-47F-47F
28"	24"			96-28-27F-27F	96-28-29F-29F	96-28-47F-47F
32"	28"			96-34-27F-27F	96-34-29F-29F	96-34-47F-47F
36"	32"			96-36-27F-27F	96-36-29F-29F	96-36-47F-47F
40"	36"			96-40-27F-27F	96-40-29F-29F	96-40-47F-47F
48"	44"				96-48-29F-29F	96-48-47F-47F





HEDGEHOG

Chew your way out of any tight squeeze.

Use this pointy little fellow to burrow into lots of soil types for an economical price. Bi-directional cutters allow Hedgehog to be used as both a conventional pull reamer or as a push reamer to get more production out of your Ditch Witch® or Vermeer® drill.

		HEDGEH	OG Shaft Thread and Diamet	er	
Cut	2.75"	3.25"	4.25"	4.75"	6.5"
Diameter	2" IF box X box	2-3/8" Reg box X box	2-7/8" IF box X box	3-1/2" IF box X box	4-1/2" IF box X box
8"	68-08-21F-21F	68-08-23F-23F			
10"	68-10-21F-21F	68-10-23F-23F	68-10-27F-27F		
12"	68-12-21F-21F	68-12-23F-23F	68-12-27F-27F	68-12-29F-29F	
14"	68-14-21F-21F	68-14-23F-23F	68-14-27F-27F	68-14-29F-29F	68-14-47F-47F
16"	68-16-21F-21F	68-16-23F-23F	68-16-27F-27F	68-16-29F-29F	68-16-47F-47F
18"	68-18-21F-21F	68-18-23F-23F	68-18-27F-27F	68-18-29F-29F	68-18-47F-47F
20"		68-20-23F-23F	68-20-27F-27F	68-20-29F-29F	68-20-47F-47F
24"		68-24-23F-23F	68-24-27F-27F	68-24-29F-29F	68-24-47F-47F
28"			68-28-27F-27F	68-28-29F-29F	68-28-47F-47F
30"			68-30-27F-27F	68-30-29F-29F	68-30-47F-47F
36"				68-36-29F-29F	68-36-47F-47F
42"				68-42-29F-29F	68-42-47F-47F

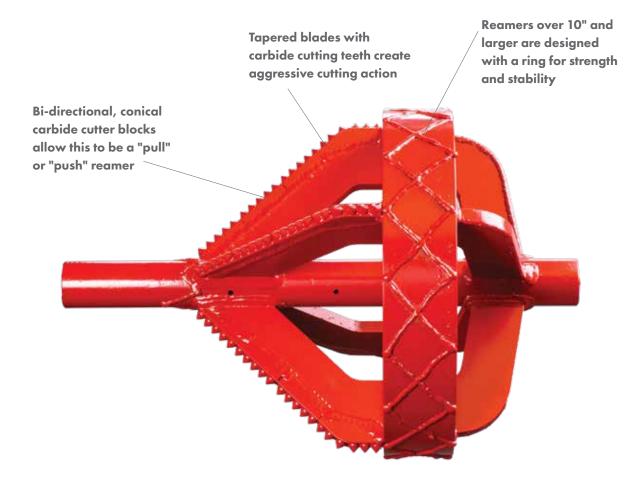
BEST FOR:

DIRT/SANDY

GOOD FOR:

SANDSTONE

CLAY





Transmitter Housings & Locators

-astBacl

Bits & Blades Mu

Rock Tools & Mud Motors

Reamers

Parts & Accessories

TURBO

Supercharge your reaming in sand.

Reaming sand or unstable soils? Apply a little Turbo power. Turbo's newly redesigned mixing, pumping and packing features make boring in sand more manageable. Backup blades and Turbo's packing section make for easy pushbacks to swab out the hole, resulting in effortless pullbacks.

	TURBO Shaft Thread and Diameter								
Cut Pack		2.75"	3.25"	4.25"	4.75"	6.5"			
Diameter	Diameter	2" IF box X box	2-3/8" Reg box X box	2-7/8" IF box X box	3-1/2" IF box X box	4-1/2" IF box X box			
6"	4-1/2"	83-06-21F-21F	83-06-23F-23F						
8"	6-5/8"	83-08-21F-21F	83-08-23F-23F	83-08-27F-27F					
10"	8-5/8"	83-10-21F-21F	83-10-23F-23F	83-10-27F-27F					
12"	10-3/4"	83-12-21F-21F	83-12-23F-23F	83-12-27F-27F					
14"	12-3/4"	83-14-21F-21F	83-14-23F-23F	83-14-27F-27F	83-14-29F-29F				
16"	14"	83-16-21F-21F	83-16-23F-23F	83-16-27F-27F	83-16-29F-29F	83-16-47F-47F			
18"	16"	83-18-21F-21F	83-18-23F-23F	83-18-27F-27F	83-18-29F-29F	83-18-47F-47F			
20"	18"		83-20-23F-23F	83-20-27F-27F	83-20-29F-29F	83-20-47F-47F			
24"	20"		83-24-23F-23F	83-24-27F-27F	83-24-29F-29F	83-24-47F-47F			
28"	24"			83-28-27F-27F	83-28-29F-29F	83-28-47F-47F			
32"	28"			83-34-27F-27F	83-34-29F-29F	83-34-47F-47F			
36"	32"			83-36-27F-27F	83-36-29F-29F	83-36-47F-47F			
40"	36"			83-40-27F-27F	83-40-29F-29F	83-40-47F-47F			
48"	44"				83-48-29F-29F	83-48-47F-47F			

Heavy duty blades with carbide teeth for aggressive cutting action

Curved packer blades provide maximum mixing and pumping

Back-up blades make for easier push backs

GOOD FOR:

CLAY

BEST FOR:

Long "Turbo" blades scoop up sand to keep it from piling up on the hole bottom and to mix it with drill fluid





THE BORZALL EDGE

Why Melfred Borzall backreamers are better

Better Materials

For the past 71 years—the entire lifespan of our company—we have specifically required that all our raw materials come from the United States. That means we purchase steel produced by U.S. mills.



Better Fabrication

Fresh ideas, creative thinking, and strong academic backgrounds fit right in with OUR REPUTATION for constant innovation, not just in our designs, but our manufacturing, logistics, and operations processes. We pair our decades of experienced welders and machinists with new robotic technology.



Better Support

Not only do we fabricate effective and long-lasting tooling, we know that mother earth can wear down even the best tooling. So, when eventual wear sets in, many of our backreamers can be rebuilt with new hardfacing and carbide teeth to give it renewed bite! Give us a call and we'll help you determine if that option is best for your situation.



Watch an Ogre Backreamer being made here



Need a custom reamer? Call 800.558.7500, tell us what you need and let our experts do the rest. We'll get you a quote and drawing the same day.



ransmitter tousings & Locators

Bits & Blades

Rock Tools & Mud Motors

Reamers

Quick-Disconnects & Collars

Swivels

Parts & Accessorie:

QUICK-DISCONNECTS & COLLARS

The safer, easier way to swap out tools on your Vermeer[®] and Ditch Witch[®] drills



Scan for more info

EZ CONNECTS COMPATIBLE WITH DITCH WITCH® RIGS

We guarantee durability and compatibility with our precision gun-drilled, CNC-machined Ditch Witch® EZ Connects, manufactured from tough American chrome-moly steel.

Completely heat-treated for maximum durability

> **Precision gun-drilled** and CNC-machined

	For Ditch Witch® Rigs with EZ-Connect thread							
Drill Rig Model	Quick-Disconnect	Standard Collar	Carbide Stud	Chunky Carbide	Carbide Cutters			
JT5	DLR2-04M-L52M	DL52-15-OC		DL52-15-OC-HFC				
JT520 (vesion 2)	DLR2-05M-L52M	DL52-15-OC		DL52-15-OC-HFC				
JT921	DLR2-01AM-L55M	DL55-18-OC		DL55-18-OC-HFC				
JT922 (coarse thread)	DLR2-09M-L55M	DL55-18-OC		DL55-18-OC-HFC				
JT1220	DLR2-34M-L58M	DL58-22-OC		DL58-22-OC-HFC				
JT1720	DLR2-86M-L54M	DL54-25-OC	DL54-25-OC-C	DL54-25-OC-HFC	DL54-25-OC-HFCS			
JT20	DLR2-20M-L54M	DL54-25-OC	DL54-25-OC-C	DL54-25-OC-HFC	DL54-25-OC-HFCS			
JT2020	DLR2-20M-L54M	DL54-25-OC	DL54-25-OC-C	DL54-25-OC-HFC	DL54-25-OC-HFCS			
JT25	DLR3-36M-L59M	DL59-27-0C		DL59-27-OC-HFC	DL59-27-OC-HFCS			
JT2720	DLR2-35M-L54M	DL54-25-OC	DL54-25-OC-C	DL54-25-OC-HFC	DL54-25-OC-HFCS			
JT2720 Mach 1	DLR2-36M-L56M	DL56-27-OC		DL56-27-OC-HFC	DL56-27-OC-HFCS			
JT30	DLR3-36M-L59M	DL59-27-OC		DL59-27-OC-HFC	DL59-27-OC-HFCS			
JT3020	DLR3-36M-L59M	DL59-27-OC		DL59-27-OC-HFC	DL59-27-OC-HFCS			

SLIDE COLLARS

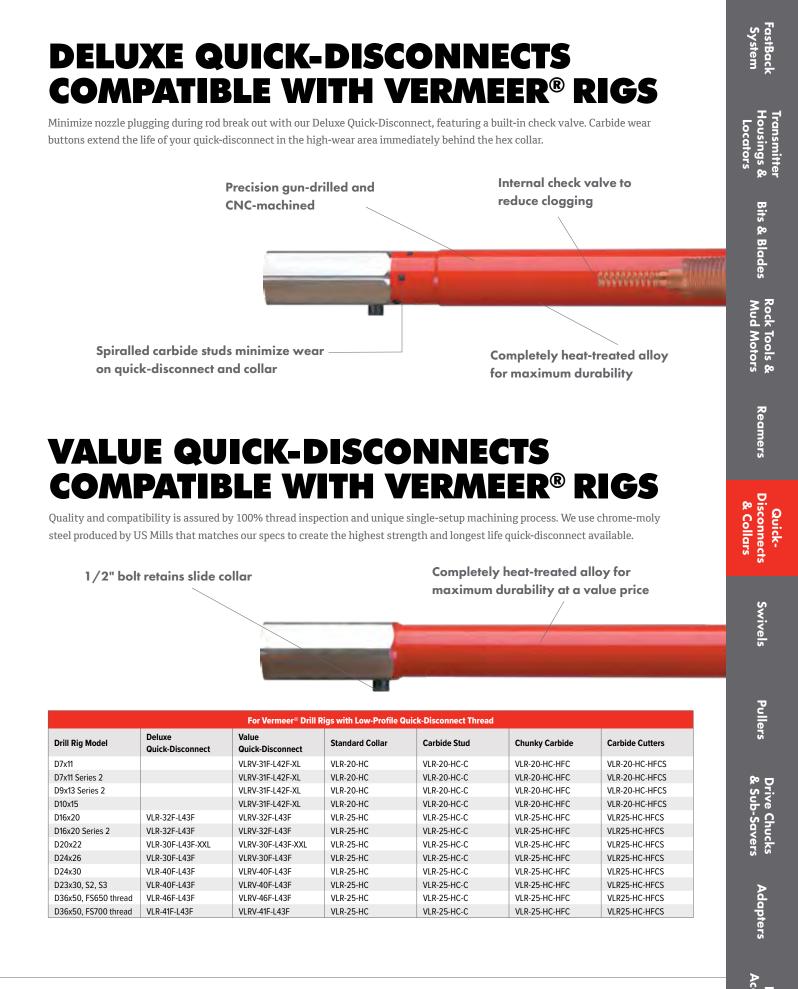
Compatible with Vermeer® and Ditch Witch[®] Quick-Disconnects

All collars are not created equal. Our collars for Ditch Witch® and Vermeer® Quick-Disconnects have a thicker wall for more strength and longer life. Choose from collar options with chunky carbide hardfacing, carbide button studs, or even carbide cutter teeth to actually enlarge the hole during pullback. Collars with cutter teeth are part of Melfred Borzall's FastBack® System to accelerate your direct pullback operations.











Parts & Accessorie:

SWIVELS

Ensure a successful installation each and every time with our high quality HDD pullback swivels

"We were ready to start the backream and pull the product when we realized the swivel was on another jobsite. We were running a tight schedule so we contacted our local Borzall distributor. They got us hooked up with a 30-ton Deluxe DUB swivel and got it out to our jobsite within the hour. Not only tools you can count on, but they get them there when you need them."



Scan for more info



DELUXE DUB PULLING SWIVELS

Quad-stage seal system and 5-to-1 safety factor make the Deluxe DUB one long-lasting swivel.

It's not the cheapest, but it is the best. And if you're pulling in 1500' of 20" HDPE, isn't that what you really need? Deluxe DUB swivels are the most secure way to complete your backream pullbacks.

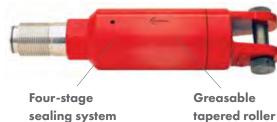
	Deluxe DUB Swivels							
Dullhash Canadity	6 D'	Clevis X Clevis	Clevis X 2-3/8" Reg Pin	Clevis X 2-7/8"IF Pin	Deale comont Dia Kit			
Pullback Capacity S	Swivel Diameter	Part #	Part #	Part #	Replacement Pin Kit			
5,000 lb	2"	00508-202			00508-002			
10,000 lb	3.125"	00508-205			00508-005			
20,000 lb	3.75"	00508-210	00508-710-23M		00508-010			
30,000 lb	4.75"	00508-215	00508-715-23M	00508-715-27M	00508-015			
40,000 lb	5.75"	00508-220		00508-720-27M	00508-020			
60,000 lb	6"	00508-230		00508-730-27M	00508-020			
80,000 lb	6.5"	00508-240		00508-740-27M	00508-040			
100,000 lb	7.5"	00508-250			00508-060			
120,000 lb	7.5"	00508-260			00508-060			
160,000 lb	9"	00508-280			00508-080			

Clevis x Clevis



Metal- to-metal face seal to ensure reliability and long life

Clevis x Pin



PULLING SWIV ELS B

Valu-DUB Swivels are as dependable as they are economical. Greasable premium angular contact bearings and triple sealing system meet the demands of even the toughest HDD job.

				Valu DUB Swivels			
Pullback	Swivel	Clevis X Clevis	Clevis X 2"IF Pin	Clevis X 2-3/8" Reg Pin	Clevis X 2-7/8"IF Pin	Replacement	Rebuild
Capacity	Diameter	Part #	Part #	Part #	Part #	Pin Kit	Kit
5,000 lb	1.25"	00503-202				00020-HEX	
8,500 lb	2"	00503-204				00035-HEX	00503-K04
10,000 lb	2.25"	00503-205	00503-705-21M			00037-HEX	00503-K05
15,000 lb	2.5"	00503-208				00040-HEX	00503-K08
20,000 lb	2.5"	00503-210	00503-710-21M	00503-710-23M		00040-HEX	00503-K10
30,000 lb	3"	00503-215		00503-715-23M		00045-HEX	00503-K15
40,000 lb	4.75"	00503-220		00503-720-23M		00508-015	
60,000 lb	5.75"	00503-230			00503-730-27M	00508-020	
90,000 lb	6"	00503-245			00503-745-27M	00508-020	

Clevis x Clevis



Fitted with a grease nipple that makes for easy lubrication and a long-lasting swivel

Clevis x Pin



Push and pull loads are absorbed by premium quality angular contact bearings



Adapters

ousings & Locators

Bits & Blades

Rock Tools & Mud Motors

Reamers

Disconnect

Swivels

Pullers

& Sub-Savers **Drive Chucks**

& Collars

QUICK-SWIVEL

Designed exclusively for Melfred Borzall blades

		Quick-Swivel		
Pullback Capacity	Part #	Replacement Bolt	Replacement Nut	Replacement Washer
5 ton	00503-205-QS	HHCS-3/4-2.75-8	3/4-10-NUT	3/4 WASHER
		Do direct pull	oacks	Made from the same
		without remov		quality components as the
		the drill head	3	5-ton ValuDUB swivel
The line	J. Santa to	Quickly bolts	on to Melfred	
		Borzall's mos blades: Excal Saw, UltraBit	ibur, Rock	Swivel stays in line with rotation of the drill head

MAXI-RIG SWIVEL

Triple-stage seal system keeps your bearings protected on your heaviest loads

	Maxi Rig Swivels							
Pullback Capacity	Curical Discussion	Clevis X 4-1/2" IF box	Clevis X 6-5/8"Reg box	Clevis X 6-5/8"FH box	Clevis X 7-5/8"Reg box			
	Swivel Diameter	Part #	Part #	Part #	Part #			
220,000 lb	10.75"	00508-1110						
330,000 lb	19.5"	00508-1165						
440,000 lb	19.5"		00508-1220					
550,000 lb	19.5"			00508-1275				
700,000 lb	16"			00508-1351	00508-1350			
1,000,000 lb	19.5"			00508-1501	00508-1500			
1,400,000 lb	23"				00508-1700			

Designed with service in mind. Seals are field replaceable

Push and pull loads are absorbed by premium quality angular contact bearings

Fitted with a grease nipple and relief valve for easy lubrication, making it a long-lasting swivel



50

FLUTED REAMER SWIVELS

Designed exclusively for Melfred Borzall Juggernaut reamers

Pocket Swivels for Fluted Juggernaut					
D III o constitu	Jugger	Juggernaut Size			
Pullback Capacity	4" - 6"	8"			
4.5 ton	00503-604-44M	00503-604-45M			
10 ton	00503-610-45M				

Totally self-contained and greaseable for a long lasting swivel



Push and pull loads are absorbed by premium quality angular contact bearings

Flange Swivels for Fluted Juggernaut					
Pullback Capacity	10" - 12" 14" - 16"				
10 ton	00503-610	00503-610			
15 ton	00503-615	00503-615			
20 ton		00503-620			
30 ton		00503-630			

Hard-facing around face of flange minimizes wear at the head of the bolts



Features a triple-stage sealing system to keep debris from destroying bearings



Intricate quad-stage seal system designed specifically for HDD conditions





⁼astBack System

Transmitter Housings & Locators

Bits & Blades N

Rock Tools & Mud Motors

Reamers

Quick-Disconnects & Collars

Swivels

Pullers

Drive Chucks & Sub-Savers

Adapters

Parts & Accessories

PULLERS

Keep a firm grip with rugged HDD pullers for every job

"We pull a lot of different product, so when we were on a high- profile fiber job, the last thing we needed to worry about was losing one of the multiple conduits. Our Borzall distributor came to the site with a truck full of different pullers and helped us choose the right size to ensure a smooth pullback. It's good to know that in those occasional situations when we need something on the job site, Borzall is there to support us."



Scan for more info



SUPER DELUXE DUCT PULLERS

Super Deluxe Duct Pullers				
Duct Size	I.D.	Part #		
11⁄4"	1.18" to 1.68"	00660-125		
11/2"	1.39" to 1.92"	00660-150		
2"	1.68" to 2.40"	00660-200		
21/2"	2.24" to 2.90"	00660-250		
3"	2.55" to 3.52"	00660-300		
4"	3.31" to 4.52"	00660-400		
5"	4.29" to 5.61"	00660-500		
6"	5.20" to 6.69"	00660-600		
8"	6.71" to 8.80"	00660-800		

A rugged puller that is quick and easy to install and remove

Sealing on the inside of the product pipe makes this puller watertight

-astBack System

> Housings & **ransmitte**

> > **Bits & Blades**

Rock Tools & Mud Motors

Reamers

Disconnects & Collars Quick-

Swivels

Pullers

& Sub-Savers **Drive Chucks**

Locators

High-tensile drop-forged eyebolt

Can be disassembled by hand for easy maintenance in the field

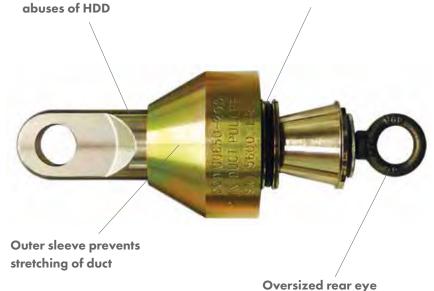
DELUXE DUCT PULLERS

Deluxe Duct Pullers				
Duct Size	I.D.	Part #		
1¼"	1.25" to 1.50"	00650-125		
11/2"	1.44" to 1.69"	00650-150		
2"	1.81" to 2.19"	00650-200		
21/2"	2.19" to 2.56"	00650-250		
3"	2.69" to 3.06"	00650-300		
4"	3.44" to 4.25"	00650-400		
5"	4.31" to 5.13"	00650-500		
6"	5.06" to 6.06"	00650-600		

* Metric sizes available

Precision machined, hardened alloy pulling head will handle the

Expanding jaws grip the inside of the duct as the front eye is rotated, spreading the load evenly around the inside diameter of the duct





Adapters

PREMIUM DUCT PULLER

Premium Duct Pullers					
Duct Size	I.D.	Part #			
11⁄4"	1.28" to 1.61"	00616-125			
11/2"	1.44" to 1.81"	00616-150			
2"	1.81" to 2.19"	00616-200			
21/2"	2.19" to 2.62"	00616-250			
3"	2.69" to 3.12"	00616-300			
4"	3.31" to 4.06"	00616-400			
5"	4.25" to 5.06"	00616-500			
6"	4.87" to 6.19"	00616-600			

* Metric sizes available

Puller head made form zinc dichromate-coated steel for added durability Fewer moving parts for easy repair and maintenance

Expanding jaws securely grip inside wall of duct

Comes standard with a polyurethane plugger

STANDARD DUCT PULLERS

Quick and easy to install with no special tools required

Pluggers available to keep mud out

Expanding jaws securely grip inside wall of duct

Large number of jaw teeth (compared to other brands) result in a stronger grip

Premium Duct Pullers					
Duct Size	I.D.	Part #			
1¼"	1.28" to 1.50"	00620-125			
11⁄2"	1.47" to 1.69"	00620-150			
2"	1.88" to 2.12"	00620-200			
21/2"	2.25" to 2.50"	00620-250			
3"	2.75" to 3.06"	00620-300			
4"	3.50" to 4.06"	00620-400			
5"	4.50" to 5.00"	00620-500			
6"	5.44" to 6.12"	00620-600			
8"	6.44" to 7.87"	00620-800			
10"	Please specify SDR	00620-1000			
12"	Please specify SDR	00620-1200			

* Metric sizes available

INNERDUCT PULLERS

Innerduct Pullers					
Duct Size	I.D.	Part #			
3⁄4"	0.72" to 0.93"	00604-075			
1"	0.94" to 1.15"	00604-100			
11⁄4"	1.26" to 1.44"	00604-125			
11⁄2"	1.48" to 1.66"	00604-150			
2"	1.91" to 2.08"	00604-200			

Phenomenal gripping power Economical means of pulling small diameter duct and innerduct

No moving parts and maintenance free

Double cutting edges that actually cut a thread into the duct





BREAKAWAY CONNECTORS & PINS

Designed to protect polyethylene ducting from overload during installation.

Keep the assembly shorter by using the Breakaway Swivel. Or use the Breakaway Connector with your existing swivel and higher break points.

Light-Duty Breakaway Swivel

Break strengths from 750 lb to 2,500 lb

Utilizes up to 5 pins that are designed to break in – tension at a specific load



Medium-Duty Breakaway Swivel

Break strengths from 750 lb to 12,500 lb

Protect your duct from failure

Designed to protect polyethylene ducting from overload during installation

Light-Duty Breakaway Connectors and Pins Description Part # 00560-010 Breakaway Connector Pin Kit (5 per kit) Part # 750 lb. pin kit 00565-075 1,000 lb. pin kit 00565-100 00565-150 1,500 lb. pin kit 2,000 lb. pin kit 00565-200 2,500 lb. pin kit 00565-250

Heavy-Duty Breakaway Connectors and Pins				
Description	Part #			
Breakaway Connector	00560-020			
Pin Kit (5 per kit)	Part #			
3,000 lb. pin kit	00565-300			
6,000 lb. pin kit	00565-600			
7,000 lb. pin kit	00565-700			
8,000 lb. pin kit	00565-800			
9,000 lb. pin kit	00565-900			

Breakaway Swivel			
Description	Part #		
Pins you can use: 00565-075 - 00565-250			
2.5 Ton Swivel Capacity	00570-202		
7.5 Ton Swivel Capacity	00570-208		

Light-Duty Breakaway Connector

Break strengths from 750 lb to 12,500 lb



Heavy-Duty Breakaway Connector

Break strengths from 3,000 lb to 45,000 lb



Color-Coded Breakaway Pins



Transmitter Housings & Locators

Bits & Blades Mu

Rock Tools & Mud Motors

Reamers

Quick-Disconnects & Collars

Drive Chucks & Sub-Savers

Adapters



SHACKLES

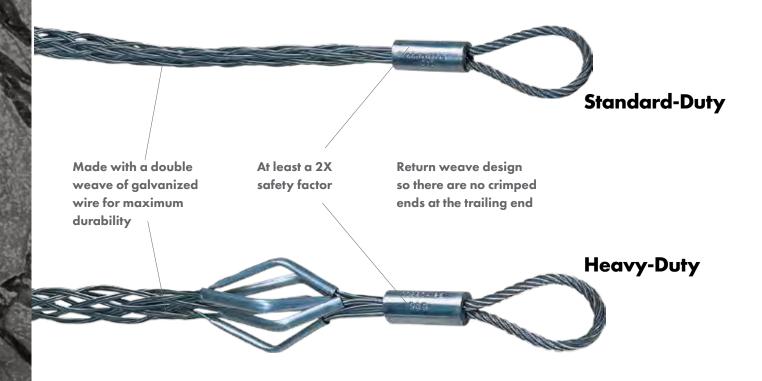
Shackles			
Size Part #			
7/16"	SHACKLE-7/16		
5/8"	SHACKLE-5/8		
3/4"	SHACKLE-3/4		
7/8"	SHACKLE-7/8		
1"	SHACKLE-100		

These sturdy shackles connect all sizes of pulling grips and pullers.



PULLING GRIPS

Standard-Duty Wire Mesh Pulling Grips				Heavy-Duty Wire Mesh Pulling Grip			
uct Size	Outer Diameter Range	Breaking Strength	Part #		Duct Size	Outer Diameter Range	Breaking S
	.24" to .37"	4,250 lbs	00670-025		3/8"	.50" to .74"	5,800 lbs
	.38" to .74"	5,000 lbs	00670-038		1/2" & 3/4"	.75" to 1.12"	6,700 lbs
& ¾"	.75" to 1.12"	6,600 lbs	00670-050		1"	1.13" to 1.49"	10,000 lbs
	1.13" to 1.49"	10,000 lbs	00670-100		11⁄4" & 11⁄2"	1.50" to 1.97"	16,400 lbs
" & 1½"	1.50" to 1.99"	13,800 lbs	00670-125		2"	2.00" to 2.50"	18,500 lbs
,	2.00" to 2.49"	14,200 lbs	00670-200		21/2"	2.50" to 2.99"	24,500 lbs
/2"	2.50" to 2.99"	17,500 lbs	00670-250		3"	3.00" to 3.74"	24,500 lbs
				_	4"	4.25" to 4.99"	31,000 lbs





PULLING SLINGS

Multi-Duct Pulling Slings					
Cable	Total Working Load	Part #			
2-way, 3/8"	9,600 lbs	23375-020			
3-way, 3/8"	14,400 lbs	23375-030			
4-way, 3/8"	19,200 lbs	23375-040			
6-way, 3/8"	28,800 lbs	23375-060			
2-way, 1/2"	13,800 lbs	23500-020			
3-way, 1/2"	20,700 lbs	23500-030			
4-way, 1/2"	27,600 lbs	23500-040			
6-way, 1/2"	41,400 lbs	23500-060			

An inexpensive and effective way to hook up and pull 2 to 6 ducts at a time

Constructed from heavy-duty, aircraftquality wire rope

MULTI-DUCT PULLING PACKER

Actual pulling device is protected by a heavy-duty packer housing

A simple and secure means of pulling several ducts at one time

Large variety of duct size combinations can be pulled

Custom configurations available. Call 800.558.7500 for more information. Packer provides a gradual transition from the swivel

Can be used with the Series 00616, 00620, 00650 or 00604 puller Bits & Blades Rock Tools & Mud Motors

Reamers

Quick-Disconnects & Collars

Parts & Accessories



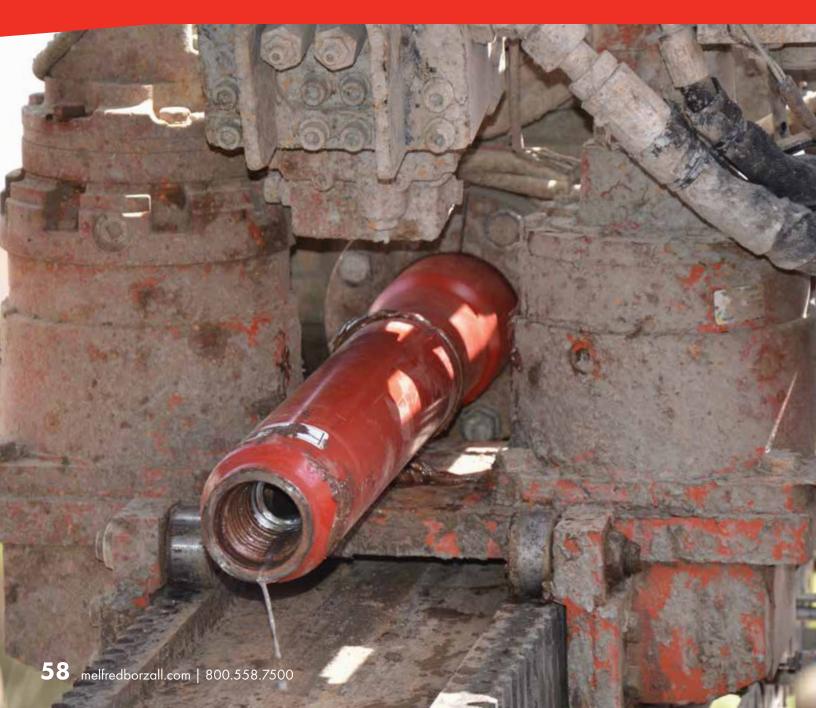
DRIVE CHUCKS & SUB-SAVERS

Protect the drill rod threads on your Vermeer Navigator[®] and Ditch Witch Jet Trac[®]

"Borzall has a great selection of drive chucks to fit our drills and drill rod. The high quality is long lasting and adds to the life of our drill rod. Using Borzall's Drive Chucks solves the problem of prematurely wearing out the threads."



Scan for more info



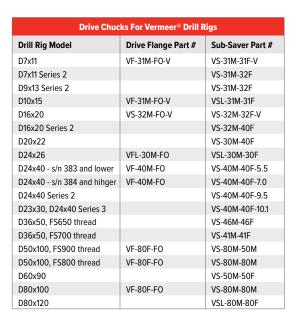
DRIVE CHUCKS & SUB-SAVERS FOR VERMEER NAVIGATOR® & DITCH WITCH JET TRAC®

Changing out worn sub-savers and drive chucks is an inexpensive and easy way to get the maximum life out of your drill rod. If they are allowed to wear too much, a drill rod's threads will start to deform to the shape of the worn sub-saver threads. When attaching the drill rod to the sub-saver or chuck, be sure to torque it up to the correct pressure.



CNC-machined for a perfect

Pro Driller Tip: Don't forget the Auntie C's thread lube! See page 63



Drive Chucks For For Ditch Witch® Rigs			
Drill Rig Model Drive Flange Part # Sub-Saver I			
JT5	DF-04F		
JT520 - vesion 2	DF-05F2		
JT920 - fine thread	DF-01AF		
JT922 - fine thread	DF-922-01AF		
JT922 - coarse thread	DF-09F		
JT1220	DF-34F		
JT1720	DF-86F		
JT2020	DF-20F		
JT2720	DF-35F		
JT30	DF-25F	DS-25M-36F	
JT3020	DF-25F	DS-25M-36F	



Glue kit available for sub-savers

Completely heat-treated alloy for maximum durability



Most drive chucks are available with a replaceable, inexpensive sub-saver



Pullers

Transmitter Housings &

Bits & Blades

Rock Tools & Mud Motors

<u>Reamers</u>

Disconnects & Collars

Swivels

Quick-

Locators

ADAPTERS

When the going gets tough, we make it easy to adapt.

Our sturdy adapters seamlessly connect your Melfred Borzall tools to any Vermeer®, Ditch Witch® or other OEM drill rig connection. Choose from hundreds of stock adapter configurations or create your own custom adapter using our FastAdapt configurator or just give us a call. Whether stock or custom, we can ship your adapter the same day you order it, so you can get back to work fast.



Scan for more info



Configure Your Custom Adapter at www.melfredborzall.com/fastadapt

FAST ADAPT PROGRAM

No matter what tools you're trying to connect, we can machine high-quality, sturdy adapters that are guaranteed to work. Not only do we have a ton of adapter configurations on the shelf, we can build custom adapters on the same day you order them and get them to you fast.





COMMON STOCK ADAPTERS

Adapters for Vermeer® Threads					
D 11 D'	Front Thread ►	2" IF Pin	2-3/8" Reg Pin	2-7/8" IF Pin	3-1/2" IF Pin
Drill Rig	Connection Type ▼	Part #	Part #	Part #	Part #
	QF300	21M-L300MV3	23M-L300MV3		
D6x6, D7x11, D7x11 S2, D9x13 S2/S3, D10x15	1-5/8" Low Profile QD	21M-L42M	23M-L42M		
52/55, 010/15	FS200 Drill Rod	21M-31F	23M-31F		
	QF400	21M-L400MV3	23M-L400MV3		
D16X20, D16X20 S2, D18X22	2-1/8" Low Profile QD	21M-L43M	23M-L43M		
	FS250 Drill Rod	21M-32F	23M-32F		
	QF400	21M-L400MV3	23M-L400MV3		
D20X22 S2/S3, D24X26	2-1/8" Low Profile QD	21M-L43M	23M-L43M		
	FS400 Drill Rod	21M-30F	23M-30F		
	QF400	21M-L400MV3	23M-L400MV3		
D23X30, D24X40, D24X40 S2/S3	2-1/8" Low Profile QD	21M-L43M	23M-L43M	27M-L43M	
02,00	FS600 Drill Rod	21M-40F	23M-40F	27M-40F	
	QF460	21M-L460MV3	23M-L460MV3	27M-L460MV3	
D33x44, D36x50, D36x50 S2	2-1/8" Low Profile QD	21M-L43M	23M-L43M	27M-L43M	
D40X55	FS650 Drill Rod		23M-46F	27M-46F	
	FS700 Drill Rod		23M-41F	27M-41F	
D50x100, D60X90	FS900 Drill Rod		23M-50F	27M-50F	
D80x100, D80x100 S2	FS800 Drill Rod			27M-80F	29M-80F
D80x120, D100x120	FS802 Drill Rod			27M-81F	29M-81F
D100x120, D100x140	FS1000 Drill Rod			27M-82F	29M-82F

	Adapters for Ditch Witch® Threads				
D 14 D'.	Front Thread ►	2" IF Pin	2-3/8" Reg Pin	2-7/8" IF Pin	3-1/2" IF Pin
Drill Rig	Connection Type ▼	Part #	Part #	Part #	Part #
	1.31-6 EZ-Connect	21M-L52F			
JT5, JT520	1.10 Drill Rod	21M-04M			
	1.63-6 EZ-Connect	21M-L55F			
JT9, JT920, JT921, JT922	1.30-5 (coarse) Drill Rod	21M-09M			
	1.41-6 (fine) Drill Rod	21M-01M			
JT1220 Mach1	1.88-6 EZ-Connect	21M-L58F			
JTIZZU Machi	1.47-4 Drill Rod	21M-34M	23M-34M		
JT1720	2.00-6 EZ-Connect	21M-L54F	23M-L54F		
J11/20	1.81-6 Drill Rod	21M-86M	23M-86M		
JT20, JT2020, JT2720	2.00-6 EZ-Connect	21M-L54F	23M-L54F		
J120, J12020, J12720	1.94-4 Drill Rod	21M-35M	23M-35M		
JT2720 Mach1	2.25-6 EZ-Connect		23M-L56F	27M-L56F	
J12/20 MidCill	2.11-4 Drill Rod	21M-36M	23M-36M	27M-36M	
JT40	2.63-6 EZ-Connect		23M-L57F	27M-L57F	
J140	2.10 Drill Rod		23M-48M	27M-48M	
JT25, JT3020, JT30	2.25-6 EZ-Connect 3	21M-L59F	23M-L59F	27M-L59F	
J125, J15020, J150	2.11-4 Drill Rod	21M-36M	23M-36	27M-36M	
JT4020	2.63-6 EZ-Connect		23M-L57F	27M-L57F	
514020	2.40-4 Drill Rod		23M-42M	27M-42M	
JT4020 Mach1	2.63-6 EZ-Connect		23M-L57F	27M-L57F	
	2.59-4 Drill Rod		23M-43M	27M-43M	
	2.85-6 EZ-Connect				
JT60	2.46-4 Drill Rod			27M-60M	
	FS900 Drill Rod			27M-50M	
JT7020, JT8020, JT100	3.27-4 Drill Rod			27M-72M	29M-72M



Transmitter Housings

Bits & Blades

Rock Tools

Reamers

Quick Disconnects & Collars

Swivels

Pullers

Drive Chucks & Sub-Savers

Adapters

PARTS & ACCESSORIES

Drilling parts and accessories to reinforce HDD tools and the drillers who depend on them

"Whether we are drilling in the heat of summer or extreme cold conditions in winter, we can count on Borzall's Auntie C's to get us through tough conditions. Auntie C's is the best thread lube we've come across and has kept our threads in great condition, making our drill rod last a lot longer."



Scan for more info



AUNTIE C'S THREAD LUBE

Auntie C's Thread Lube			
Description	Part #	Arctic Grade Part #	
20 oz. tube	AS-402-JT		
10 lb. (1 gal.) pail	AS-410	AS-410-AG	
20 lb. (2 gal.) pail	AS-420	AS-420-AG	
45 lb. (5 gal.) pail	AS-445	AS-445-AG	

Lead-free, environmentally safe compound with no zinc or temperaturesensitive materials

New 5-gallon bucket in Arctic Grade for cold conditions and for rigs with auto-luber to get all the lube out

Pro Driller Tip: For rigs with auto-lubers, we recommend using the Arctic Grade Auntie C's Provides maximum protection against galling and seizing

COLUMN ST

Premium copper thread lube designed specifically for the demands of HDD

Aunfie Cr

READ LUBE

BORZALI BOS 618-134

Solid 9" Wiper

FastBacl System

> Transmitter Housings &

Bits & Blades

Rock Tools & Mud Motors

Reamers

Disconnects & Collars

Swivels

Pullers

Drive Chucks & Sub-Savers

Adapters

Parts & Accessories

Quick-

Locators

DRILL ROD WIPERS

Drill Rod Wipers			
Drill Pipe Diameter Range	Solid 9" Wiper Part #	Split Wiper Part#	Dual Split Wiper Part#
1.6" - 1.75"	WIPE-31	WIPE-31-SPLIT	
1.75" - 2.25"	WIPE-32	WIPE-32-SPLIT	WIPE-32-DUALSP
2.25" - 2.6"	WIPE-40	WIPE-40-SPLIT	WIPE-40-DUALSP
2.6" - 3.1"	WIPE-50		WIPE-50-DUALSP
3.1" - 3.5"	WIPE-80		WIPE-80-DUALSP



ZAPALERT STRIKE ALARM & TESTER

Zapalert			
Description	Part #		
12/24V Zapalert	1750-P		
Grounding Stake	1750-GS		
Grounding Cable	1750-GC		
Zapalert Tester	1760		

Retrofit Zapalerts and parts available for Vermeer® Navigator internal Zapalert



BREAKOUT JAWS

Breakout Jaws - DitchWitch® Compatible			
Drill Rig	Jaw Type	Part #	
JT922	Insert	JAW-01-INS	
JT922	Insert	JAW-20-INS	
JT2720M1, JT3020, JT4020M1	Insert	JAW-37-INS	
JT8020, JT100	Insert	JAW-100-INS	

Breakout Jaws - Vermeer® Compatible				
Drill Rig	Jaw Type	Part #		
D24a, D24x26	Stationary	JAW-30		
D7x11, D10x15	Stationary	JAW-31		
D7x11, D10x15	Cylinder	JAW-31-CT		
D16x20	Stationary	JAW-32		
D16x20	Cylinder	JAW-32-CT		
D33x44	Stationary	JAW-33		
D33x44	Insert	JAW-33-INS		
D36x50	Stationary	JAW-36		
D24x40a	Stationary	JAW-40		
D24x40	Insert	JAW-40-INS		
D40x40	Cylinder	JAW-40-CT		
D50x100, 27/8" rod	Cylinder	JAW-50-CT		
D50x100, 27/8" rod	Insert	JAW-50-INS		
D50x100, D80x100, 31/2" rod	Cylinder	JAW-80-CT		
D80x100, 3½" rod	Insert	JAW-80-INS		
D100x120, 31/2" rod	Insert	JAW-120-INS		



Cylinder Side Breakout Jaws: Breakout wrench replacement jaws



Stationary Side Breakout Jaws: High quality replacement jaws



Breakout Jaw Inserts: High quality replacement jaw inserts





REPLACEMENT CUTTERS AND BLOCKS

Carbide Cutter Teeth				
Description	Width	Height	Thickness	Part #
Conical cutter – Small	1⁄2"	2 1⁄8"		CC-01
Cutter block – Small	1 5⁄8"	3⁄4"		CC-01-BLOCK
Conical cutter – Large	3⁄4"	33⁄8"		CC-10
Cutter block – Large	21⁄4"	13⁄4"		CC-10-BLOCK
Angled conical cutter- Small	3⁄4"	7⁄8"		CC-11
Angled conical cutter – Large	1"	1 1⁄8"		CC-21
Shark Tooth® cutter – Small	11⁄4"	11⁄4"	7⁄8"	CD-31-SHORT
Shark Tooth® cutter – Medium	1 1⁄2"	11⁄2"	3⁄4"	CD-31-MED
Shark Tooth® cutter – Large	2¾"	21⁄8"	7⁄8"	CD-31
Angled dome cutter – Small	3⁄4"	13⁄8"		CC-50
Angled dome cutter- Large	1"	2"		CC-51







CD-31-Med CD-31

-Med (

CD-31-Short



ELECTRICAL SAFETY BOOTS, SHOES & GLOVES

Safety Shoes & Boots		
Description	Part #	
Over-the-shoe Safety Shoe	1830-SH	
Over-the-shoe Safety Boot	1830-BT	

Safety Gloves		
Description	Part #	
Rubber glove	1820-GLV	
Leather protector	1820-PRO	
Glove storage bag	1820-BAG	





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